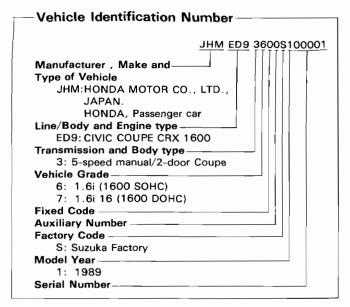
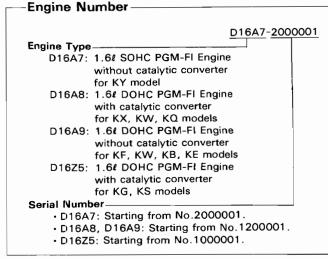
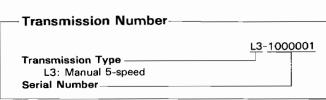
Chassis and Engine Numbers

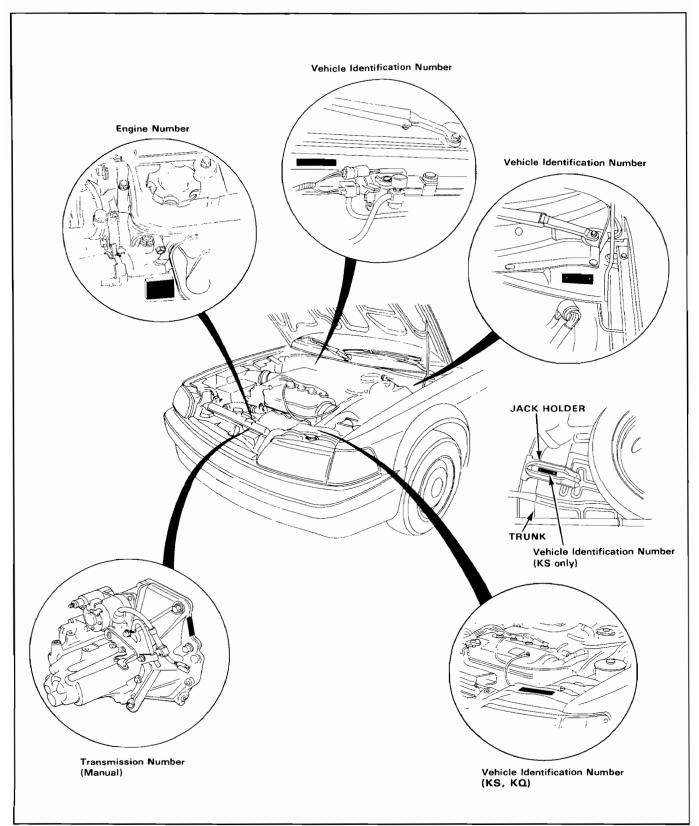




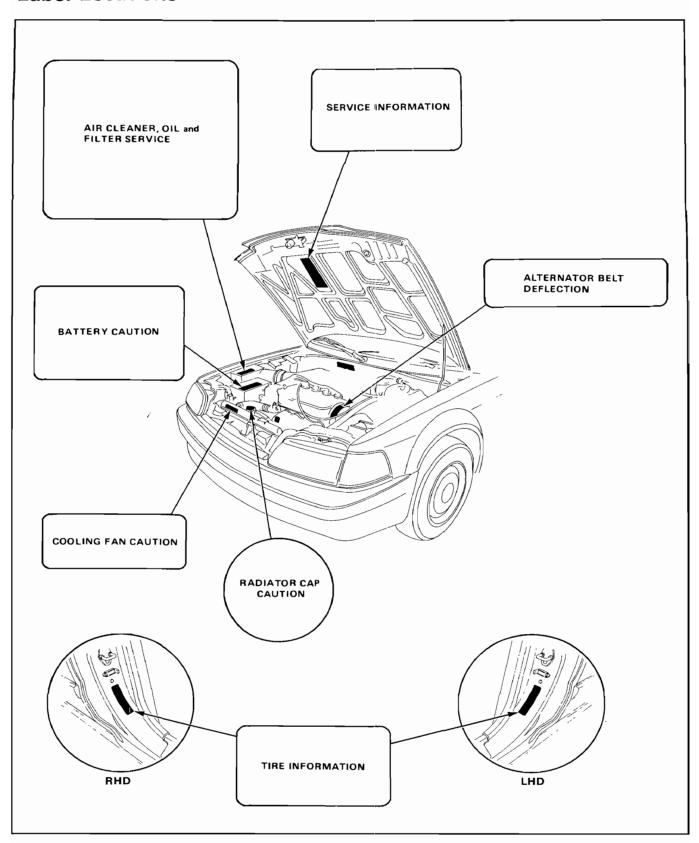


Identification Number Locations





Label Locations



Lift and Support Points



Hoist-

- 1. Place the lift blocks as shown.
- 2. Raise the hoist a few inches and rock the car to be sure it is firmly supported.
- 3. Raise the hoist to full height and inspect lift points for solid support.

WHEN WARNING When heavy rear components such as suspension, fuel tank, spare tire and trunk lid/hatch are to be removed, place additional weight in the trunk before hoisting. When substantial weight is removed from the rear of the car, the center of gravity may change and can cause the car to tip forward on the hoist.

NOTE: Since each tire/wheel assembly weighs approximately 14 kg (30 lbs), placing the front wheels in the trunk will assist with the weight transfer. FRONT SUPPORT POINT LIFT BLOCKS **REAR SUPPORT POINT**

(cont'd)

Lift and Support Points (cont'd)

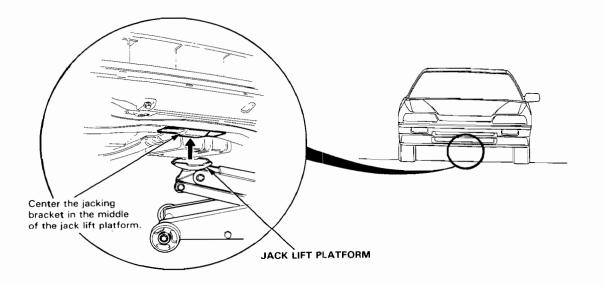
- Floor Jack —

- Set the parking brake and block the wheels that are not being lifted.
- 2. When lifting the rear of the car, put the gearshift lever in reverse.
- 3. Raise the car high enough to insert the safety stands.
- Adjust and place the safety stands as shown on page 1-7 so the car will be approximately level, then lower the car onto the stands.

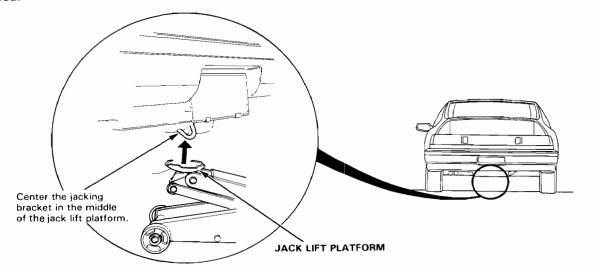
WARNING

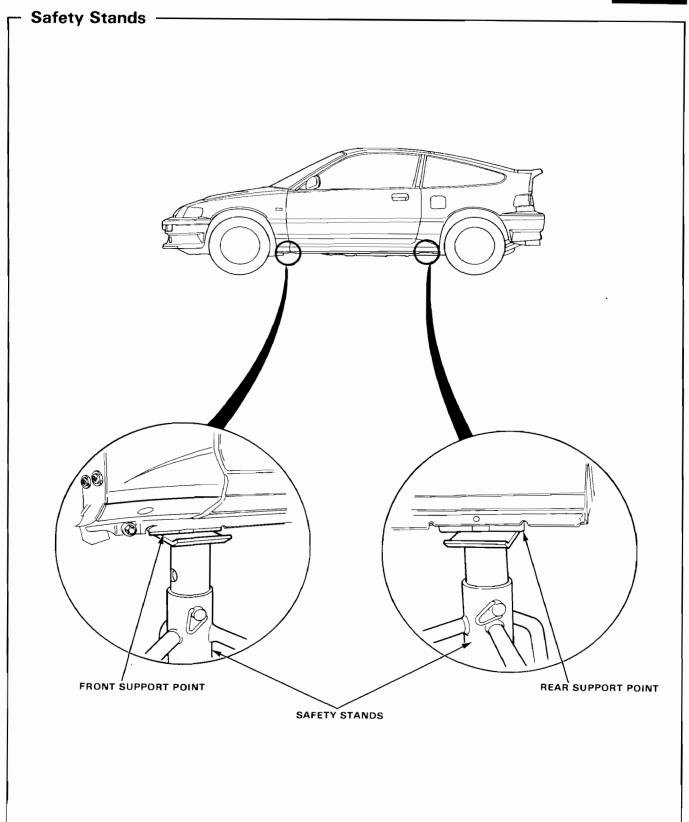
- Always use safety stands when working on or under any vehicle that is supported by only a lack.
- Never attempt to use a bumper jack for lifting or supporting the car.

Front -



Rear -





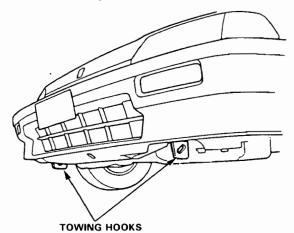
Towing

Towing

If towing is necessary, we recommended the following: Flat Bed Equipment: Entire car is winched on a flat bed vehicle. This is the best way of towing the car.

Wheel Lift Type: Front or rear of the car is lifted at the wheels and is suitable for the car.

CAUTION: If a sling type tow is used, the tow truck driver should position wood spacer blocks between the car's frame and the chains and lift straps to avoid damaging the bumper and the body. Do not use the bumpers to lift the car or to support the car's weight while towing. Check local regulations for towing.



Emergency towing with all four wheels on the ground: Under certain emergency conditions, the car may need to be towed with all four wheels on the ground. If the car is towed with all four wheels on the ground, check local regulations and observe the following precautions:

- Shift the transmission to neutral.
- Release the parking brake.
- Turn the ignition to the "I" position to unlock the steering.
- Do not exceed 55 kph (35 mph) or tow for distances of more than 80 km (50 miles).

If a frame mount tow bar is used with a four wheel tow:

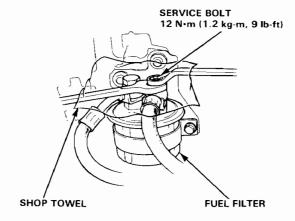
- Do not attach it to the bumper.
- Follow the tow bar manufacturer's instructions.

WARNING Never use tow chains or rope to tow a car; your ability to safely control the car may be adversely affected.

Preparation of Work

Special Caution Items For This Car

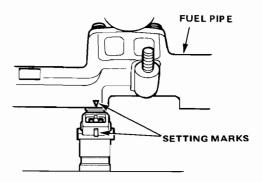
- 1. Fuel Line Servicing
 - Relieve fuel pressure by loosening the service bolt provided on the top of the fuel filter before disconnecting a fuel hose or a fuel pipe.



- Be sure to replace washers, O-rings, and rubber seals with new ones when servicing fuel line parts.
- Always apply oil to the surfaces of O-rings and seal rings before installation. Never use brake fluid, radiator fluid, vegetable oils or alcoholbased oils.



- When assembling the flare joint of the highpressure fuel line, clean the joint and coat with new engine oil.
- When installing an injector, check the angle of the coupler. The center line of the coupler should align with the setting mark on the injector holder.



- 2. Inspection for fuel leakage
 - After assembling fuel line parts, turn ON the ignition switch (do not operate the starter) so that
 the fuel pump is operated for approximately two
 seconds and the fuel is pressurized. Repeat this
 operation two or three times and check whether
 any fuel leakage has occurred in any of the various points in the fuel line.
- 3. Installation of an amateur radio.

Care has been taken for the PGM-FI ECU (control unit) and its wiring to prevent erroneous operation from external interference, but erroneous operation of the control unit may be caused by extremely strong radio waves. Attention must be paid to the following items to prevent erroueous operation of the control unit.

- The antenna and the body of the radio must be at least 200 mm (7.9 in.) away from the computer.
 The control unit location:
- PGM-FI ECU: Passenger's side front lower panel
- Do not lead the antenna feeder and the coaxial cable over a long distance parallel to the car's wiring. When crossing with the wiring is required, execute crossing at a right angle.
- Do not install a radio with a large output (max. 10 W).
- 4. Apply liquid gasket to the transmission, oil pump cover, right side cover and water outlet. Use Honda genuine liquid gasket, PART NO. 0Y740— 99986.
 - Check that the mating surfaces are clean and dry before applying liquid gasket. Degrease the mating surfaces if necessary.
 - Apply liquid gasket evenly, being careful to cover all the mating surface.
 - To prevent leakage of oil, apply liquid gasket to the inner threads of the bolt holes.
 - Do not install the parts if 20 minutes of more have passed after applying liquid gasket. In that case, reapply liquid gasked after removing old one.
 - After assembly, wait at least 30 minutes before filling the appropriate liquid (engine oil, coolant and other similar fluid).

Preparation of Work

CAUTION: Observe all safety precautions and notes while working.

 Protect all painted surfaces and seats against dirt and scratches with a clean cloth or vinyl cover.



Work safely and give your work your undivided attention. When either the front or rear wheels are to be raised, block the remaining wheels securely. Communicate as frequently as possible when work involves two or more warkers. Do not run the engine unless the shop or working area is well ventilated.



 Prior to removing or disassembling parts, they must be inspected carefully to isolate the cause for which service is necessary. Observe all safety notes and precautions and follow the proper procedures as described in this manual.



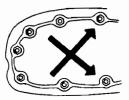
 Mark or place all removed parts in order in a parts rack so they can be reassembled in their original places.



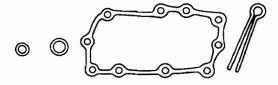
5. Use the special tools when use of such is specified.



- Parts must be assembled with the proper torque according to the maintenance standards established.
- When tightening a series bolts or nuts, begin with the center or large diameter bolts and tighten them in crisscross pattern in two or more steps.



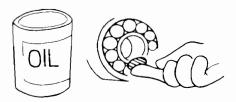
Use new packings, gaskets, O-rings and cotter pins whenever reassembling.



Use genuine HONDA parts and lubricants or those equivalent. When parts are to be reused, they must be inspected carefully to make sure they are not damaged or deteriorated and are in good usable condition.



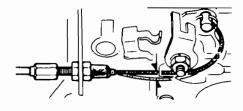
 Coat or fill parts with specified grease as specified (Page 4-2). Clean all removed parts with solvent upon disassembly.



- 11. Brake fluid and hydraulic components
 - When replenishing the system, use extreme care to prevent dust and dirt from entering the system.
 - Do not mix different brands of fluid as they may not be compatible.
 - · Do not reuse drained brake fluid.
 - Brake fluid can cause damage to painted surfaces.
 Wipe up spilled fluid at once.
 - After disconnecting brake hoses or pipes, be sure to plug the openings to prevent loss of brake fluid.
 - Clean all disassembled parts only in clean BRAKE FLUID. Blow open all holes and passages with compressed air.



- Keep disassembled parts from air-borne dust and abrasives.
- Check that parts are clean before assembly.
- Avoid oil or grease getting on rubber parts and tubes, unless specified.
- Upon assembling, check every part for proper installation and operation.

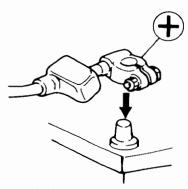


Electrical -

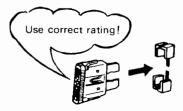
 Before making any repairs on electric wires or parts, disconnect the battery cables from the battery starting with the negative (-) terminal.



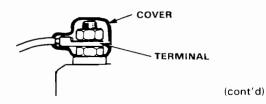
- After making repairs, check each wire or part for proper routing and installation. Also check to see that they are connected properly.
- Always connect the battery positive (+) cable first, then connect the negative (-) cable.



- Coat the terminals with clean grease after connecting the battery cables.
- Don't forget to install the terminal cover over the positive battery terminal after connecting.
- Before installing a new fuse, isolate the cause and take corrective measures, particularly when frequent fuse failure occurs.



 Be sure to install the terminal cover over the connections after a wire or wire harness has been connected.

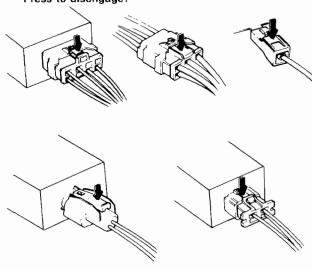


Preparation of Work

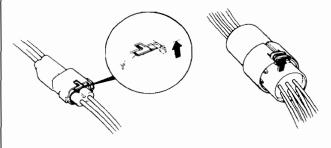
– Electrical (cont'd) –

- When removing locking couplers, be sure to disengage the lock before disconnecting.
- Couplers may be of two types, those in which the lock is pressed to remove, and those in which the lock is pulled up to remove. Be sure to ascertain the type of locking device before beginning work. The following is a depiction of the means of disconnecting various typical couplers.

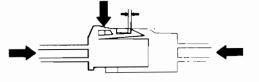
Press to disengage:



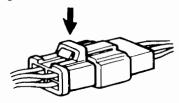
Pull up to disengage:



 When disconnecting locks, first press in the coupler tightly (to provide clearance to the locking device), then operate the tab fully and remove the coupler in the designated manner.



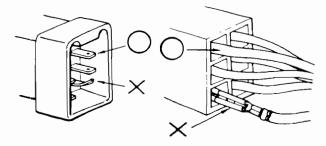
 All plastic plugs have locking tabs that must be released before disconnecting, and must be aligned when reconnecting.



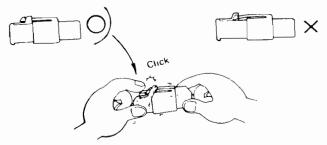
- When disconnecting a coupler, pull it off from the mating coupler by holding on both couplers.
- Never try to disconnect couplers by pulling on their wires.



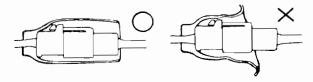
Before connecting couplers, check to see that the terminals are in place and are not bent or distorted.



- · Insert couplers fully until they will no longer go.
- Some couplers have locking tabs that must be aligned and engaged securely.
- · Don't use wire harnesses with a loose wire or coupler.



 Place the plastic cover over the mating coupler after reconnecting. Also check that the cover is not distorted.

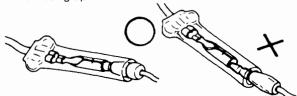




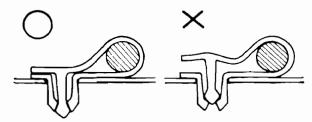
 Before clamping, check each connector cover for damage. Also make sure that the female connector is tight and not loosened from the previous use.



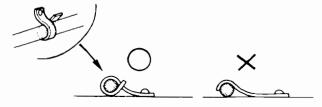
- Insert male connectors into the female connectors fully until they will no longer go.
- · Be sure that plastic cover is placed over the connection.
- Position the wires so that the open end of the cover is not facing upward.



 Secure wires and wire harnesses to the frame with their respective wire bands at the designated locations.
 Position the wiring in the bands so that only the insulated surfaces contact the wires or wire harnesses.



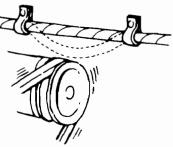
A loose wire harness or cable can be a hazard to safety.
 After clamping, check each wire for security in its clamp.



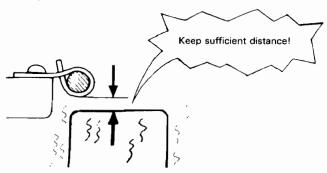
 Do not squeeze wires against the weld when a weld-on clamp is used.



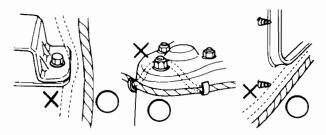
- After clamping, check each harness to be certain that it is not interferring with any moving or sliding parts of the vehicle.
- Keep wire harnesses away from the exhaust pipes and other hot parts.



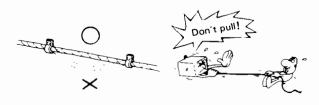
 Always keep a safe distance between wire harnesses and any heated parts.



- Do not bring wire harnesses in direct contact with sharp edges or corners.
- Also avoid contact with the projected ends of bolts, screws and other fasteners.



 Route harnesses so they are not pulled taut or slackened excessively.

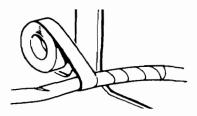


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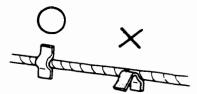
Preparation of Work

Electrical (cont'd) —

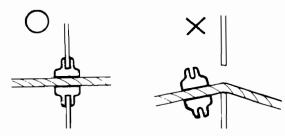
 Protect wires and harnesses with tape or a tube if they are in contact with a sharp edge or corner.



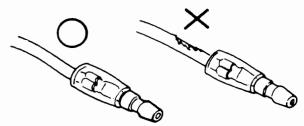
 Clean the attaching surface thoroughly if an adhesive is used. First, wipe with solvent or alcohol if necessary.



· Seat grommets in their grooves properly.



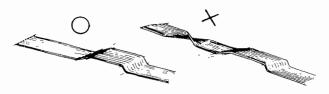
- · Do not damage the insulation when connecting a wire.
- Do not use wires or harnesses with a broken insulation.
 Repair by wrapping with protective tape or replace with new ones if necessary.



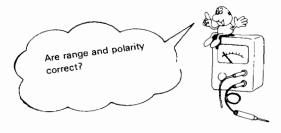
 After installing parts, make sure that wire harnesses are not pinched.



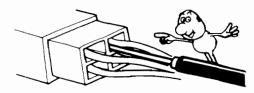
 After routing, check that the wire harnesses are not twisted or kinked.



 Wire harnesses should be routed so that they are not pulled taut, slackened excessively, pinched, or interfering with adjacent or surrounding parts in all steering positions.



 When using the Service Tester, follow the manufacturer's instructions and those described in the Shop Manual.



Do not drop parts.



Rust is the enemy of all finished surfaces. Before connecting connectors and couplers, check the terminals and remove, if any, rust using a fine sand paper or emery cloth.



Symbol Marks

Abbreviation



The following symbols stand for:



:Apply engine oil.



:Apply brake fluid.



:Apply grease.



: Apply Power Steering Fluid.



:Apply or check vacuum.

A/C	Air Conditioner
Assy	Assembly
ATT	Attachment
B or BAT	Battery
CATA	Catalytic Converter
EACV	Electronic Air Control Valve
ECU	PGM-FI Electronic Control
	Unit
EGR	Exhaust Gas Recirculation
EX	Exhaust
GND	Ground
IG	Ignition
IN	Intake
INT	Intermittent
L.	Left
LHD	Left Hand Drive
M/T	Manual Transmission
PCV	Positive Crankcase Ventilation
PGM-FI	Programmed Fuel-Injection
P/S	Power Steering
R.	Right
RHD	Right Hand Drive
SW	Switch
SOL. V	Solenoid Valve
TDC	Top Dead Center
SOL. V TDC	

Special Tools

Number	Tool Number	Description	Q'ty	Remarks
①	07GAD-PH70100	Valve Guide Seal Installer	1	For DOHC engine
2	07HAD-PJ70100	Driver	1	For crankshaft seal (Pulley side)
3	07HAD-PJ70200	Valve Guide Seal Installer	1	For SOHC engine
4	07HAH-PJ70100	Valve Guide Reamer, 5.5 mm	1	For SOHC engine
(5)	07JAB-0010000	Crank Pulley Holder Set	1	
⑤-1	07JAA-0010100	Socket Wrench 17 mm	(1)	¬
⑤-2	07JAB-0010100	Pulley Holder Attachment	(1)	-Component tools
⑤-3	07JAB-0010200	Handle	(1)	
6	07JAZ-SH20100	R.P.M. Connecting Gauge	1	
①	07KAK-SJ40100	Engine Tilt Hanger Set	1	
8	07406-0030000	Oil Pressure Gauge Adaptor	1	For pressure measurement
9	07742-0010100	Valve Guide Driver, 5.5 mm	1	For SOHC engine
(10)	07742-0010200	Valve Guide Driver, 6.6 mm	1	For DOHC engine
0	07743-0020000	Adjustable Valve Guide Driver	1	
(2)	07749-0010000	Driver	1	
(13)	07757-0010001	Valve Spring Compressor	1	07957-3290001 may also be used.
(14)	07912-6110001	Oil Filter Socket Wrench	1	Used for Japan-made oil filter
(15)		Oil Filter Wrench (Apply from LABINAL S.A.)	1	Used for France-made oil filter
(16)	07924-PD20003	Ring Gear Holder	1	07924-PD20002 may also be used
①	07944-6110100	Pin Driver, 5 mm	2	Used to set the camshafts at TDC (DOHC engin
(8)	07944-6110200	Pin Driver 8 mm	1	
(19)	07947-SB00100	Oil Seal Driver	1	For camshaft seal
20	07948-SB00800	Driver Seal Attachment	1	For crankshaft seal (Clutch side)
20	07973-PE00200	Pilot Collar	1	
22	07973-PE00302	Adjustable Piston Pin Driver	1	②, ②, ③, ②, are used with
23	07973-PE00400	Piston Pin Base Insert	1	07973-6570002.
24	07973-SB00100	Piston Base Head	1	
25	07973-6570002	Piston Pin Dis/Assembly Tool Set	1	
2 5-1	07973-6570500	Piston Base	(1)	70
25-2	07973-6570600	Piston Spring	(1)	Component tools
26	07984-6570101	Valve Guide Remover, 6.6 mm	1	For DOHC engine

Number	Tool Number	Description	Q'ty	Remarks
0	07GMJ-ML80100	Test Harness	1	
2	07JAZ-SH20100	R.P.M. Connecting Adaptor	1	
3	07406-0040001	Fuel Pressure Gauge	1	
③-1	07406-0040100	Pressure Gauge	(1)	7.6
③-2	07406-0040201	Hose Assy	(1)	Component tools
4	07411-0020000	Digital Circuit Tester	1	
(5)	07999-PD6000A	PGM-FI Test Harness	1	

- 7. Clutch					
Number	Tool Number	Description	Q'ty	Remarks	
① ② ③ ④	07JAF-PM70100 07746-0010100 07749-0010000 07924-PD20003	Clutch Disc Alignment Tool Attachment, 32 x 35 mm Driver Ring Gear Holder	1 1 1 1	07924-PD20002 may also be used.	



- 8. Manual Transmission ——————

Number	Tool Number Description Q'		per Tool Number Description		Q'ty	Remarks
①	07GAJ-PG20101	Mainshaft Clearance Inspection Tool	1			
2	07744-0010400	Pin Driver, 5 mm	1	07944-6110100 may also be used.		
3	07746-0010300	Attachment, 42 x 47 mm	1	07944-6110100 may also be used.		
4	07746-0010401	Attachment, 52 x 55 mm	1	07947-6340200 may also be used.		
(5)	07746-0030100	Driver	1			
6	07746-0030400	Driver, 35 mm	1			
7	07749-0010000	Driver	1	07949-6110000 may also be used.		
8	07936-6340000	Bearing Remover Set	1			
9	07944-SA00000	Pin Driver, 4 mm	1			
(0)	07947-6110500	Oil Seal Driver	1			
0	07947-6340500	Oil Seal Driver Attachment E	1			
(2)	07948-SC20200	Oil Seal Driver	1			
(13)	07979-PJ40000	Magnet Stand Base	1			

─ 10. Driveshafts ─

10.	Diresilaits			
Number	Tool Number Description		Q'ty	Remarks
①	07JAD-SH30100	Oil Seal Driver Attachment	1	
2	07JAF-SH20400	Support Base Attachment	1	
3	07746-0010300	Attachment, 42 x 47 mm	1 1	
4	07746-0010400	Driver, 52 x 55 mm	1 1	
(5)	07746-0010500	Driver, 62 x 68 mm	1 1	
6	07746-0030100	Inner Handle C	1 1	
7	07746-0040800	35 mm Pilot	1	
8	07746-0040900	40 mm Pilot	1 1	
9	07749-0010000	Driver	1	
(0)	07947-SD90100	Oil Seal Driver Attachment	1	
<u>(i)</u>	07947-6340201	Driver Attachment B	1 1	
<u>(2</u>	07965-SD90100	Support Base	1 1	
<u>(13)</u>	07965-SD90200	Support Collar	1 1	

(cont'd)

Special Tools

11. Manual Steering Q'ty Number **Tool Number** Description Remarks ① ② ③ 07916-SA50001 07916-6920100 may also be used. Steering Gearbox Lock Nut Wrench 1 07941-6920003 **Ball Joint Remover** 1 07974-SA50800 Ball Joint Boot Clip Guide B 1

11. Power Steering ————————————————————————————————————					
Number	Tool Number	Description	Q'ty	Remarks	
① -1 -1 -2 -3 -4 -5 -5 ② ② -1 ② -2 -3 ④ -4 -1 ④ -2 ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪	07GAG-SD40000 07GAG-SD40100 07GAG-SD40100 07GAG-SD40300 07GAG-SD40600 07GAG-SD40600 07GAK-SE00110 07GAK-SE00110 07GAK-SE00120 07406-0010101 07406-0010200 07406-0010300 07406-0010300 07746-0010300 07749-0010000 07749-0010000 07916-SA50001 07941-6920003 07947-6340300	P/S Tool Kit Piston Seal Ring Guide Piston Seal Ring Sizing Tool Cylinder End Seal Slider Cylinder End Seal Guide Tool Box P/S Pressure Gauge Adaptor Set P/S Joint Adaptor (Pump) P/S Joint Adaptor (Hose) Bypass Tube Joint P/S Pressure Gauge Set Pressure Gauge Set Pressure Gauge Set Pressure Gauge Universal Holder Attachment, 42 x 47 mm Driver Steering Gearbox Lock Nut Wrench Ball Joint Remover Driver Attachment Pinion Seal Guide	1 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	Component tools 07406-0011100 may also be used. 07406-0011200 may also be used. -Component tools 07725-0010101 may also be used. 07949-6110000 may also be used.	

2-1 and 2-2: Component tools

- 12 .	12. Suspension———————————————————————————————————					
Number	Tool Number	Description	Q'ty	Remarks		
0	07GAE-SE00100	Spring Compressor	1			
2	07GAF-SE00200	Hub Assembly Guide Attachment	1			
3	07GAF-SE00401	Hub Dis/Assembly Base	1 1			
4	07HGK-0010100	Wheel Alignment Gauge Attachment	1			
(5)	07JAF-SH20110	Hub Dis/Assembly Pilot, 38 mm	1 1			
6	07JAF-SH20120	Hub Dis/Assembly Shaft, 22.4 x 25.4 mm	1			
1	07JAF-SH20200	Ball Joint Remover Base	1 1			
8	07746-0010400	Attachment, 52 x 55 mm	1			
9	07746-0010600	Attachment, 72 x 75 mm	1			
(10)	07749-0010000	Driver	1			
(1)	07941-6920003	Ball Joint Remover	1 1			
(12)	07965-SB00100	Ball Joint Remover/Installer	1 1			
(3)	07965-SB00200	Ball Joint Installer Base	1			
(14)	07965-6340301	Hub Dis/Assembly Base	1			
(13)	07965-6920201	Hub Dis/Assembly Base	1			
(6)	07974-SA50700	Ball Joint Boot Clip Guide A	1			
(1)	07974-SA50800	Ball Joint Boot Clip Guide B	1			



Number	Tool Number	Tool Number Description		Tool Number Description Q't		Remarks
0	07GAG-SE00100	Pushrod Adjustment Gauge	1			
2	07HAE-SG00100	Brake Spring Compressor	1			
3	07404-5790300	Vacuum Gauge	1			
4	07406-5790200	Oil Pressure Gauge	2			
(5)	07410-5790100	Pressure Gauge Attachment C	2			
6	07410-5790500	Tube Joint Adaptor	1			
7	07510-6340101	Pressure Gauge Joint Pipe	2			
8	07510-6340300	Vacuum Joint Tube A	1			
9	07749-0010000	Driver	1			
(0)	07914-SA50001	Snap Ring Pliers	1	07949-6110000 may also be used		
0	07921-0010001	Flare Nut Wrench	1			
(12)	07947-6890300	Driver Attachment C	1			

Number	Tool Number	Description	Q'ty	Remarks	
① ② ③	07HAF-SF10300 07HAF-SF10400 07746-0030100	Seal Seat Remover Seal Remover/Installer Driver C	1 1 1	Cover plate removal Shaft seal removal/installation Pulley installation	

16. Electrical

10.	- 10. Electrical				
Number	Tool Number	Description	Q'ty	Remarks	
0	07920-SB20000	Fuel Sender Wrench	1		

Standards and Service Limits

	MEASUREME	NT	STANDARD (NEW)	SERVICE LIMIT
Compression	250 min ⁻¹ (rpm) and wide-o	pen throttle	Normal Minimum Maximum variation	1,275 kPa (13.0 kg/cm², 185 psi) 932 kPa (9.5 kg/cm², 135 psi) 196 kPa (2 kg/cm², 28 psi)
Cylinder head	Warpage Height		94.95-95.05	0.05 (0.002)
Camshaft	End play Oil clearance Runout Cam lobe height	IN EX	0.05-0.15 (0.002-0.006) 0.050-0.089 (0.002-0.004) 0-0.03 (0-0.001) max. 36.957 (1.4515) 36.996 (1.4565)	0.5 (0.02) 0.15 (0.006) 0.06 (0.002)
Valve	Valve clearance Valve stem O.D. Stem-to-guide clearance Stem installed height	IN EX IN EX IN EX IN	0.17-0.22 (0.007-0.009) 0.22-0.27 (0.009-0.011) 5.48-5.49 (0.2157-0.2161) 5.45-5.46 (0.2147-0.2150) 0.02-0.05 (0.001-0.002) 0.05-0.08 (0.002-0.003) 46.985-47.455 (1.8498-1.8683) 48.965-49.435 (1.9278-1.9263)	5.45 (0.2147) 5.42 (0.2134) 0.08 (0.003) 0.11 (0.004) 47.705 (1.8781) 49.685 (1.9561)
Valve seat	Width	IN EX	0.85—1.15 (0.033—0.045) 1.25—1.55 (0.049—0.061)	1.6 (0.06) 2.0 (0.08)
Valve spring	Free length Squareness	IN EX. IN/EX	48.58 (1.9126) 49.19 (1.9366)	47.64 (1.8756) 48.32 (1.9024) 1.70/1.72 (0.0669/0.0677)
Valve guide	I.D.	IN and EX	5.51-5.53 (0.2169-0.2177)	5.55 (0.2185)
Rocker arm	Arm-to-shaft clearance	IN EX	0.017-0.050 (0.0007-0.0020) 0.018-0.054 (0.0007-0.0021)	0.08 (0.003) 0.08 (0.003)

	MEASUREMENT 250 min ⁻¹ (rpm) and wide-open throttle Warpage Height		STANDARD (NEW)	SERVICE LIMIT 1,324 kPa (13.5 kg/cm², 192 psi) 932 kPa (9.5 kg/cm², 135 psi) 196 kPa (2 kg/cm², 28 psi) 0.05 (0.002)	
Compression			Nominal Minimum Maximum variation		
Cylinder head			131.95—132.05		
Camshaft End play Oil clearance Runout Cam lobe height IN EX Valve Valve clearance IN EX Valve stem O.D. Stem-to-guide clearance IN EX Stem installed height IN EX		0.05-0.15 (0.002-0.006) 0.050-0.089 (0.002-0.004) 0-0.03 (0-0.001) max. 33.021 (1.3000) 32.382 (1.2749)	0.5 (0.02) 0.15 (0.006) 0.06 (0.002)		
		EX IN EX IN EX IN	0.12-0.17 (0.005-0.007) 0.14-0.19 (0.006-0.008) 6.58-6.59 (0.2591-0.2595) 6.55-6.56 (0.2579-0.2583) 0.02-0.05 (0.001-0.002) 0.05-0.08 (0.002-0.003) 45.545-46.015 (1.7931-1.8116) 44.735-45.205 (1.7612-1.7797)	6.55 (0.2579) 6.52 (0.2567) 0.08 (0.003) 0.11 (0.004) 46.265 (1.8215) 45.455 (1.7896)	
Valve seat	Width	IN and EX	1.25-1.55 (0.049-0.061)	2.0 (0.08)	
Valve spring	Free length Squareness	IN EX IN/EX	47.49 (1.8697) 46.89 (1.8461)	46.46 (1.8291) 45.93 (1.8083) 1.66/1.64 (0.065/0.065)	
Valve guide	I.D.	IN and EX	6.61-6.63 (0.2602-0.2610)	6.55 (0.2579)	



Unit: mm (in.)

5. Engi	ine/Engine Block ——		0500051005	
	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Cylinder block	Warpage of deck surface Bore diameter Bore taper Reboring limit	0.07 (0.0028) max. 75.00—75.02 (2.9526—2.9535)	0.10 (0.004) 75.07 (2.9555) 0.05 (0.002) 0.5 (0.002)	
Piston	Skirt O.D. At 16 mm (0.63 in)	74.98-74.99 (2.9520-2.9524)	74.97 (2.9517)	
	Clearance in cylinder Piston-to-ring clearance Top 2nd	0.01-0.04 (0.0004-0.0016) 0.03-0.06 (0.0012-0.0024) 0.030-0.055 (0.0012-0.0022)	0.05 (0.002) 0.13 (0.005) 0.13 (0.005)	
Piston ring	Ring end gap Top 2nd Oil	0.15-0.30 (0.006-0.012) 0.30-0.45 (0.012-0.018) 0.20-0.80 (0.008-0.031)	0.6 (0.02) 0.6 (0.02) 0.9 (0.04)	
Connecting rod	Pin-to-rod interference Large end bore diameter End play installed on crankshaft	0.014-0.040 (0.0006-0.0016) Nominal 48.0 (1.89) 0.15-0.30 (0.006-0.012)	0.40 (0.016)	
Crankshaft	Main journal diameter Taper/out-of-round, main journal Rod journal diameter	54.976-55.000 (2.1644-2.1654) 0.0025 (0.0001) max. 44.976-45.000 (1.7707-1.7765)	0.010 (0.004)	
Rod journal diameter Taper/out-of-round, rod journal End play Runout		0.0025 (0.0001) max. 0.10-0.35 (0.004-0.014) 0.015 (0.0006) max.	0.010 (0.004) 0.45 (0.018) 0.03 (0.002)	
Bearings	Main bearing-to-journal oil clearance No.1 and 5 journals No. 2 and 4 jornals No.3 journal Rod bearing-to-journal oil clearance	0.018-0.036 (0.0007-0.0014) 0.024-0.042 (0.0010-0.0017) 0.030-0.048 (0.0012-0.0019) 0.020-0.038 (0.0008-0.0015)	0.05 (0.002) 0.05 (0.002) 0.05 (0.002)	

	MEASUREMEN	т	STANDARD (NEW)	SERVICE LIMIT	
Engine oil	Capacity & (U.S.qt., Imp. qt)	SOHC DOHC	4.0 (4.2, 3.5) After engine disassembly 3.5 (3.7, 3.1) After oil change, including oil filter 4.3 (4.5, 3.8) After engine disassembly 3.8 (4.0, 3.3) After oil change, including oil filter		
Oil pump	Displacement	SOHC DOHC	44 t (11.6 U.S. gal., 9.7 lmp. gal.) 6,2 62 t (16.4 U.S. gal., 13.7 lmp. gal.) 6,		
	Inner-to-outer rotor radial clearance Pump body-to-rotor radial clearance Pump body-to rotor side clearance		0.14 (0.006) 0.10-0.175 (0.004-0.007) 0.03-0.08 (0.001-0.003) 0.2 (0.008) 0.2 (0.008) 0.15 (0.006)		
Relief valve	Pressure setting 80°C (176°F)	Idle	157 kPa (1.6 kg/cm², 23 psi) min.	<u> </u>	
	3,000 min ⁻¹ (rpm)		510 kPa (5.2 kg/cm², 74 psi) min.		

	MEASUREMENT	STANDARD (NEW)		
Radiator	Capacity (Includes heater) £ (U.S.qt.,Imp.qt.) (Includes reservoir tank 0.4 (0.42, 0.35))	DOHC 5.5 (5.8, 4.8) SOHC 5.4 (5.7, 4.8)		
Radiator cap	Pressure cap opening pressure	74-103 kPa (0.75-1.05 kg/cm²,11-15 psi)		
Thermostat	Starts to open Full open Valve lift at full open	76°C-80°C (169-176°F) 90°C (194°F) 8 (0.31) min.		
Water pump	Pulley ratio (crankshaft) Capacity: & per min/at min-1 (rpm)	1 : 1 SOHC 85 (22.4 U.S. gal., 18.7 lmp. gal.)/4,000 min ⁻¹ (rpm) DOHC 76 (20.0 U.S. gal., 16.7 lmp. gal.)/4,000 min ⁻¹ (rpm)		
Cooling fan	Fan-to-core clearance Thermoswitch "ON" temperature Thermoswitch "OFF" temperature	28.0 (1.10) $88.5-91.5$ °C (191 -197 °F) Subtract 5 ± 1.5 °C (9 ±2.7 °F) from actual "ON" temperature.		

(cont'd)

Standards and Service Limits (cont'd)

- 6. Fuel and Emission MEASUREMENT STANDARD (NEW) 250 kPa (2.55 kg/cm², 36psi) 230 cm³ (7.8 oz) in 10 seconds at 12V. 441-588 kPa (4.5-6.0 kg/cm², 64-85 psi) Fuel pump Delivery pressure Displacement Relief valve opening pressure Pressure 245-255 kPa (2.5-2.6 kg/cm², 36-37 psi) Pressure regulator Fuel tank Capacity 45 £ (11.9 U.S. gal., 9.9 Imp. gal.) Fast idle 1,000-2,000 min-1 (rpm) Idle speed with headlights and cooling fan off SOHC 780 ± 50 min-1 (rpm) $750 \pm 50 \text{ min}^{-1} \text{ (rpm)} \\ 800 \pm 50 \text{ min}^{-1} \text{ (rpm)}$ DOHC except KQ 0.1% max. 1.0 ±1.0% Idle CO With Catalytic Converter Without Catalytic Converter

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Clutch pedal	Pedal height LHD RHD Stroke LHD RHD Pedal free play Disengagement height LHD RHD	213 (8.39) to floor 208 (8.19) to floor 140—150 (5.5—5.9) 135—145 (5.31—5.71) 15—20 (0.59—0.79) 70 (2.76) min.to floor 65 (2.56) min. to floor		
Clutch release arm	Free play at arm	3.0-4.0 (0.120.16)		
Flywheel	Clutch surface runout	0.05 (0.002) max.	0.15 (0.006)	
Clutch disc	Rivet head depth Surface runout Radial play in spline at circumference (200φ) Thickness	1.3 (0.05) min. 0.8 (0.03) max. 0.1—0.5 (0.004—0.020) 8.1—8.8 (0.32—0.35)	0.2 (0.008) 1.0 (0.04) 3.4 (0.134) 5.7 (0.224)	
Clutch release bearing holder	I.D. Holder-to-guide sleeve clearance	31.00-31.15 (1.220-1.226) 0.050-0.239 (0.002-0.009)	31.2 (1.228) 0.28 (0.011)	
Clutch cover	Uneveness of diaphragm spring	0.8 (0.03) max.	1.0 (0.04)	

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Transmission oil	Capacity ℓ (US.qt.,Imp.qt.)	1.8 (1.9, 1.6) at oil change 1.9 (2.0, 1.7) at assembly		
Mainshaft	End play Diameter of ball bearing contact area Diameter of third gear contact area Diameter of 4th, 5th gear contact area Diameter of ball bearing contact area Runout	0.11-0.18 (0.004-0.007) 25.977-25.990 (1.0227-1.0232) 33.984-34.000 (1.3380-1.2713) 26.980-26.993 (1.0622-1.0627) 21.987-22.000 (0.8656-0.8661) 0.02 (0.0008) max.	Adjust with a shim 25.92 (1.020) 33.93 (1.336) 26.93 (1.060) 21.93 (0.863) 0.05 (0.002)	
Mainshaft third and fourth gears	I.D. End play 3rd 4th Thickness 3rd 4th	39.009-39.025 (1.5358-1.5364) 0.06-0.21 (0.0024-0.008) 0.06-0.19 (0.0024-0.005) 30.22-30.27 (1.1898-1.1917) 30.12-30.17 (1.1858-1.1878)	39.07 (1.538) 0.33 (0.013) 0.31 (0.012) 30.15 (1.187) 30.05 (1.183)	
Mainshaft fifth gears	I.D. End play Thickness	37.009-37.025 (1.4570-1.4577) 0.06-0.19 (0.0024-0.0075) 28.42-28.47 (1.1189-1.1209)	37.07 (1.459) 0.31 (0.012) 28.35 (1.116)	
Countershaft	End play Diameter of needle bearing contact area Diameter of ball bearing contact area Diameter of low gear contact area Runout	0.17-0.38 (0.0067-0.0150) 30.000-30.015 (1.1811-1.817) 24.980-24.993 (0.9835-0.9840) 35.984-36.000 (1.4167-1.4173) 0.02 (0.0008) max.	0.53 (0.021) 29.95 (1.179) 24.93 (0.981) 35.93 (1.415) 0.05 (0.002)	
Countershaft low gear	I.D. End play (when torqued properly) Thickness	41.009—41.025 (1.6145—1.6152) 0.03—0.10 (0.0012—0.0039) 29.41—29.44 (1.1579—1.1591)	41.07 (1.617) 0.22 (0.009) 29.36 (1.156)	
Countershaft Second gear	I.D. End play (when torqued properly) Thickness	44.009-44.025 (1.7326-1.7333) 0.03-0.11 (0.0012-0.0043) 29.92-29.97, (1.1780-1.1799)	44.07 (1.735) 0.23 (0.009) 29.85 (1.175)	



Unit: mm (in.)

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT 33.03 (1.300) 38.93 (1.533) 30.01 (1.181) 27.06 (1.065) 33.93 (1.336) 31.93 (1.257) 27.41 (1.079) 23.51 (0.926)	
Spacer collar (Countershaft second gear)	I.D. O.D. Length	32.975—32.985 (1.2982—1,2986) 38.989—39.000 (1.5350—1.5354) 30.03—30.06 (1.1823—1.1835)		
Spacer collar (Mainshaft fourth and fifth gears)	I.D. O.D. 4th 5th Length 4th 5th	27.002-27.012 (1.0631-1.0635) 33.989-34.000 (1.3381-1.3386) 31.989-32.000 (1.2594-1.2598) 27.43-27.46 (1.0799-1.0811) 23.53-23.56 (0.9264-0.9276)		
Reverse Idler gear	I.D. Gear-to-reverse gear shaft clearance	15.016-15.043 (0.59110.5922) 0.032-0.077 (0.0013-0.0030)	15.08 (0.594) 0.14 (0.006)	
Synchro ring	Ring-to-gear clearance (ring pushed against gear)	0.73-1.18 (0.029-0.046)	0.4 (0.016)	
Shift fork	Shift fork finger thickness Fork-to-synchro sleeve clearance	6.4-6.5 (0.252-0.255) 0.25-0.45 (0.0098-0.0177)	0.8 (0.03)	
Reverse shift fork	Shift fork paul groove width Fork-to-reverse idler gear clearance Groove width Fork-to-fifth/reverse shift piece pin clearance	12.7—13.0 (0.500—0.512) 0.5—1.1 (0.020—0.043) 7.05—7.25 (0.278—0.285) 0.05—0.35 (0.002—0.014)	1.8 (0.071) 0.5 (0.02)	
Shift arm A	Diameter of shift rod contact area Shift arm A-to-shift rod clearance	13.005-13.130 (0.5120-0.5169) 0.005-0.230 (0.0002-0.0091)	0.35 (0.0138)	
Shift arm B	Diameter of shift arm shaft contact area Shift arm B-to-shift arm shaft clearance Shift arm B-to-shift piece clearance Shift piece diameter of shift fork shaft contact area	13.973-14.000 (0.5501-0.5512) 0.013-0.070 (0.0005-0.0028) 0.2-0.5 (0.0079-0.0197) 12.9-13.0 (0.5079-0.5118) 12.78 (0.5031)		
Ring gear	Backlash	0.072-0.130 (0.0028-0.0051)	0.18 (0.007)	
Differential carrier	Pinion shaft bore diamater Carrier-to-pinion shaft clearance Driveshaft bore diameter Carrier-to-driveshaft clearance Carrier-to-intermediate shaft clearance Side clearance	18.000—18.018 (0.7087—0.7094) 0.017—0.047 (0.0007—0.0019) 26.025—26.045 (1.0246—1.0254) 0.045—0.086 (0.0017—0.0034) 0.075—0.111 (0.0030—0.0044) 0.15 max.		
Differential pinion gear	Backlash Pinion gear bore diameter Pinion gear-to-pinion shaft clearance	0.05-0.15 (0.002-0.006) 18.042-18.066 (0.7103-0.7113) 0.059-0.095 (0.0023-0.0037)	Adjust with a washer. 0.15 (0.006)	

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT				
Driveshaft	Right boot as installed with intermediate shaft without intermediate shaft Left boot as installed with intermediate shaft without intermediate shaft	485-490 (19.01-19.29) 481.5-486.5 (18.96-19.15) 485-490 (19.09-19.29) 774.5-779.5 (30.49-30.69)					

─ 11. Steering

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Steering wheel	Play	10 (0.39) max.	_
Gear box	Pinion starting torque N-m (kg-m, lb-ft) with P/S Angle of rack-guide-screw loosened from locked position with P/S 0.39-1.37 (0.04-0.14, 0.29-1.01) 0.98 (0.1, 0.72) max. 10° - 15° 20°-25°		
Pump	Pump pressure with valve closed (Oil temp./ speed: 40°C (104°F) min/idle. Do not run for more than 5 seconds) kPa (kg/cm², psi)	7,845-8,826 (80-90, 1,138-1,280)	
Power steering fluid	Fluid capacity Reservoir At change	0.4 \(\ext{\ell} \) (0.42 U.S.qt., 0.35 Imp. qt.) approx 1.2 \(\ext{\ell} \) (1.3 U.S. qt., 1.1 Imp.qt.)	-
Power steering belt	Deflection midway between pulleys/load	9-12 (0.35-0.47)/98N (7-10 (0.28-0.39)/98N (10 kg	10 kg, 22 lb) for used belt , 22 lb) after replacement of belt
Rack end	Pivoting resistance N·m (kg-m, lb-ft)	0.49-1.96 (0.05-0.20, 0.36-1.45)	

(cont'd)

Standard and Service Limits (cont'd)

Front Rear

─ 12. Suspension MEASUREMENT STANDARD (NEW) SERVICE LIMIT Front 0 ±2 (0±0.08) 0'00' ± 1' 3'00' ± 1' 0 ±3 (0 ± 0.12) 41'30' ± 2' 33'30' ± 2' Rear 2 ±1/2 (0.08 ±0.08) -0°30′ ±1° Wheel alignment Toe-in Camber Caster Side slip Turning angle (MAX.) Inward wheel Outward wheel Wheel Rim runout Steel 0-1.0 (0-0.039) 0-0.7 (0-0.028) 2.0 (0.08) 1.5 (0.06) Aluminum

0.05 0.05

	MEASUREMENT STANDARD (NEW)		STANDARD (NEW)	SERVICE LIMIT	
Parking brake Play in stroke 200N (20 kg, 44 lbs) ever		To be locked when pulled 6-10 notches			
Foot brake pedal	Pedal height Free play	RHD LHD	161 (6.3) from floor 153 (6.0) from floor 1—5 (0.04—0.20)	5 (0.20)	
Master cylinder	Piston-to-push rod clearar	nce	0-0.4 (0-0.016)		
Disc brake	Disc thickness Front 19.0 (0.75)		10.0 (0.39)	17.0 (0.67) 8.0 (0.32) 0.1 (0.004) 0.15 (0.006) 0.015 (0.006) 3.0 (0.12) 1.6 (0.06)	
Brake booster	Characteristics	Vacuum (mm Hg)	Pedal Pressure kg (lbs)	Line Pressure kPa (kg/cm², psi)	
		0 300 500	20 (44) 20 (44) 20 (44)	1.362 (13.9, 198) 4.508 (46.0, 654) 6.605 (67.4, 960)	

Wheel bearing

End play



	MEA	SUREMENT	STANDARD (NEW)				
Ignition coil	Rated voltage		12 Volts				
	Primary winding re	Primary winding resistance		0.3-0.5 ohms			
	Secondary winding resistance		9,440-14,160 ohms				
Ignition wire	Resistance		25,000 ohms max.				
Spark plug	Туре		_	Makes	Standard		Option
				NGK	BCPR6E-	11	BCPR7E-11
			With Catalytic converter	ND	Q20PR-U	L11	Q20PR-U11 Q22PR-U11 Q22PR-UL11
			Without catalytic converter	NGK	BCPR6E-	11	BCPR7E-11* BCPR6EY-N11* BCPR7EY-N11*
			* : DOHC only	ND	Q20PR-U	11	Q22PR-U11
	Gap		1.0-1.1 (0.039-0.043)				
Ignition timing	At idling SOHC DOHC		18' ± 2' (Red) BTDC 16' ± 2' (Red) BTDC				
Battery		capacity (20-hour ratio) 40, 45, 47 Ampere Hours capacity (5-second ratio) 8.6 V min. at 300 Ampere draw					
Alternator	Output	13.5V / 60A					
	MEASUREMENT		STANDARD (NEW)		/)		SERVICE LIMIT
	Coil resistance (rotor)		2.8-3.0 ohm				±0.1 ohm
	Slip ring O.D.		32.5 (1.28)				32.1 (1.26)
	Brush length	sh length		13.5 (0.53)		4.5 (0.18)	
	Brush Spring tensi	on	300-500g (10.6-17.6 oz)			_	
Starting motor		ND 1.0 kV	V, 1.2 kW			MITSUBA 1.0	kW, 1.4 kW
	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT			NDARD IEW)	SERVICE LIMIT
	Mica depth	0.5-0.8 (0.020-0.031)	0.2 (0.008)		0.4-0.5 (0.0160.020)		0.15 (0.006)
	Commutator	0-0.02 (0.0008)	0.05 (0.002)		0-0.02 (0.0008)		0.05 (0.002)
	Commutator O.D.	29.9-30.0 (1.18)	29.0 (1.14))—28.1)—1.11)	27.5 (1.08)
	Brush length	12.5—13.5 (0.49—0.53)	8.5 (0.33)			I—14.7 I—0.58)	9.3 (0.37)
	Spring Pressure (new)	18.1-23.5 N (1.85-2.4 kg, 4.1-5.3 lb)	_		20.1-26.5 N (2.05-2.7 kg, 4.5-6.0 lb)		

Design Specifications

		ITEMS	METRIC	ENGLISH	NOTES
DIMENSIONS	Overall Length		3,755 mm	147.8 in.	
	Overall Width	With bumper guard	3,795 mm 1,675 mm	149.4 in. 65.9 in.	KQ, KY
	Overall Height		1,670 mm 1,270 mm	65.7 in. 50.0 in.	except KQ, KY
			1,280 mm	50.4 in. 90.6 in.	KY
	Wheel Base Track, Front/Re	ear	2,300 mm 1,450/1,455 mm 1,445/1,455 mm 1,450/1,455 mm	90.6 in. 57.1/57.3 in. 56.9/57.3 in. 57.1/57.3 in.	except KQ, KY KY KQ
	Ground Clearar	nce	160 mrn 150 mrn	6.3 in. 5.9 in.	Without Catalytic Converter With Catalytic Converter
	Overhang, From	nt/Rear With bumper guard	765/695 mm 805/690 mm	30.1/27.2 in. 31.7/27.2 in.	Including bumper Including bumper SF
WEIGHTS	Engine Weight	(Wet)			
	J	SOHC	107 kg	236 lb.	
	Court Mainte	DOHC	113 kg	249 lb. 2.040 lb.	кх
	Curb Weight	DOHC without CATA	925 kg 910 kg	2,040 lb. 2,062 lb.	ŔŶ
			905 kg	2,002 lb.	КВ
	1		900 kg	1,985 lb.	KW (E, DK)
		DOHC with CATA	925 kg	2,039 lb.	KG, KX
			920 kg	2,028 lb.	KS
			915 kg	2,017 lb.	KW (A)
		SOHC	909 kg	2,004 lb. 2,062 lb.	KQ KY
	Weight Distribu	ution (Front/Rear)	935 kg	2,062 10.	N1
	vveigitt Distribe	DOHC without CATA	570/355 kg	1,257/783 lb.	κx
	1		560/350 kg	1,235/772 lb.	KB
			560/355 kg	1,235/782 lb.	KF, KE
			560/340 kg	1,235/750 lb.	KW (E, DK)
	1	DOHC with CATA	570/355 kg	1,257/783 lb.	KG, KX
			565/355 kg	1,246/783 lb.	KS
			560/355 kg 556/353 kg	1,235/783 lb. 1,226/778 lb.	KW (A) KQ
		SOHC	570/365 kg	1,257/805 lb.	KY
	Max. Permissib		1,290 kg	2,844 lb.	except KS
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, , , , , , , , , , , , , , , , , ,	1,140 kg	2,513 lb.	KS
	Max. Loaded V	ehicle Weight	1,190 kg	2,623 lb.	KY
ENGINE	Туре		Water cooled 4-cycle S.O.H.C. Water cooled 4-cycle D.O.H.C.		
	Cylinder arrang		4-cylinder in-fi		
	Bore and Strok	e	75×90 mm	2.95×3.54 in.	
	Displacement		1,590 cm³ (cc)	97 cu. in.	
	Compression R		9.	1	
		atalytic Converter	9.		
	Valve Train	y ne converter		or double overhead camshafts	
	Lubrication Sys	stem	Pressul	re feed	
	Fuel Required		110350		
	DOHC with C	Catalytic Converter	Unleaded gasoline with 95 res		
	SOHC with C	Catalytic Converter	Unleaded pasoline with 91 rese	earch octane number or higher	



	ITEM	s	METRIC	ENGLISH	NOTES
STARTER	Type Normal Output Normal Voltage Hour Rating Direction of Rotation Weight		1.2 kW, 12 30 se	duction 1.4 kW 2V conds yed from gear end	
	1.2	W ND W MITSUBA	3.85 kg 3.7 kg	8.5 lb. 8.2 lb.	
TRANSMISSION	Clutch Transmission Type		Single plate dry, 5 speed forward, synchr constar	omesh, 1 speed reverse, at mesh	-
	Primary Reduction		1.0	000	
	Gear Ratio		SOHC	DOHC	
		l st 2nd 3rd 4th 5th Reverse	3.250 1.894 1.259 0.937 0.771 3.153	3.250 1.944 1.346 1.033 0.878 3.153	
	Final Reduction SOHC DOHC Clutch Facing Area		Single helical Single helical 160 cm ²	gear, 4.250 gear, 3.888 24.8 sq. in.	
AIR CONDI- TIONER	Cooling Capacity Conditions: Compressor Revoluti Outside Air Temperal Outside Air Humidity Condenser Air Temperal Condenser Air Veloci Blower Capacity	ture erature	27.0°C	Kcal/h in-1 (rpm) 81°F 3% 95°F 14.8 ft/sec. 15,118 cu. ft/h	
	Compressor Type (MATSUSHITA) Number of Vane Displacement Max. speed Lubricant Capacity Receiver Dryer With Desiccant		130cc/rev.	tary type 3 7.93 cu. in. /rev in-1 (rpm) 7.93 cu. in. le safety plug.	
	Condenser	_	Corrugate	ed fin type	
	Evaporator	_	Corrugate	ed fin type	
		Type Motor Input Speed Control Max. Capacity	170 W	co fan (12 V) peed 13,773 cu. ft/h	
	Temp. Control		Air-mi	ix type	

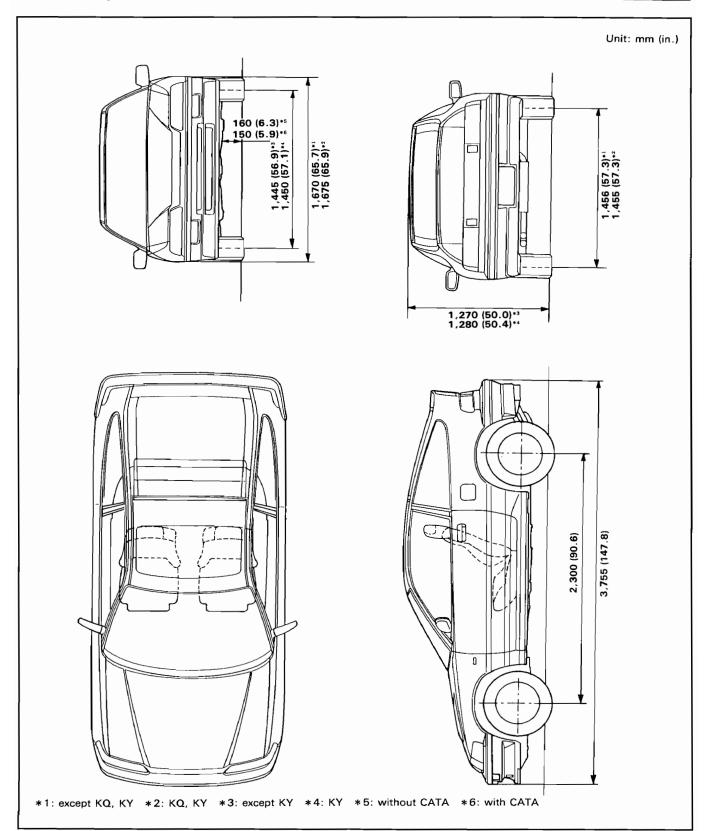
(cont'd)

Design Specifications

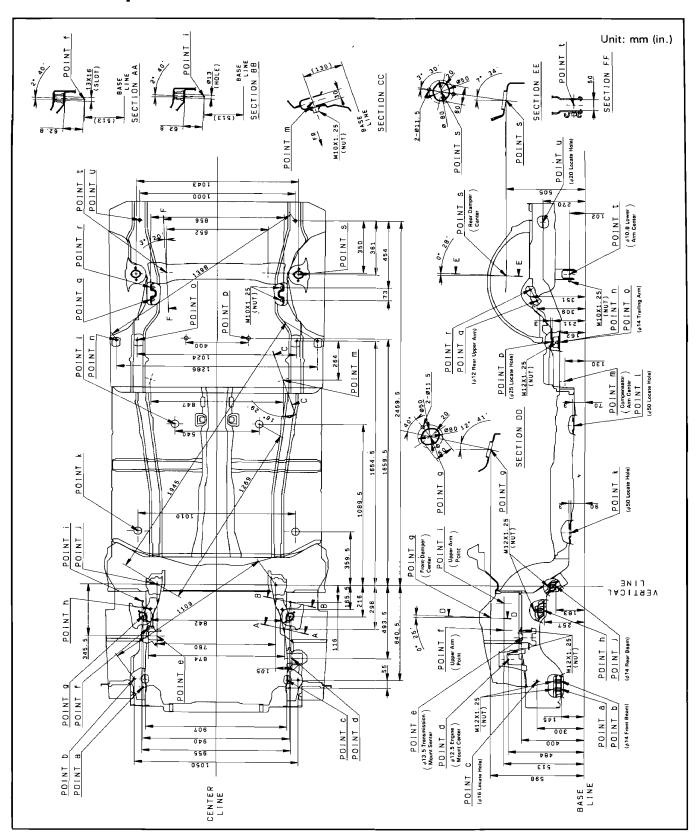
	ITE	MS	METRIC	ENGLISH	NOTES
AIR CONDI-	Comp. Clutch	Type Power Consumption	Dry, single p 32 W ma		
(cont'd)	Refrigerant	Type Quantity	0.9±0.05 kg	2 1.98±0.11 lb	
STEERING SYSTEM	Type Overall Ratio Turns, Lock-to-lock Steering Wheel Diam	Manual Power Manual Power neter	Rack and 19.8 (18– 17.7 4. 3.6 370 mm		
SUSPENSION SYSTEM	Type Shock Absorber	Front/Rear Front Rear	Independent by double v Telescopic, nitro Telescopic, nitro	ogen gas-filled	
WHEEL ALIGNMENT	Wheel Alignment Camber Caster Toe-in	Front Rear Front Front Rear	0°00′ - 0°30 3°00′ 0±2 mm 2±² mm	Y ± 1.	
BRAKE SYSTEM	Type Front Rear Lining Surface Area Effective Disc Diame Parking 8rake Kind a	Rear	Power assisted se Power assisted se 44.1 mm² 21.0 mm² 194 mm 208 mm Mechanically actuating,	elf-adjusting disc 6.84 sq. in. 3.25 sq. in. 7.64 in. 8.19 in.	
TIRES	Front/Rear Spare (EC)	SOHC (KY) DOHC	185/60 F 185/60 T105/8	VR14	
ELECTRICAL	Battery Starter Alternator Fuses Headlights High/Low Front Turn Signal Lig Rear Turn Signal Lig Side Turn Signal Lig Side Turn Signal Lig Stop/Taillights Back-up Lights License Plate Lights Gauge Lights Undicator Lights Warning Lights Dome Light Trunk Light Illumination and Pilo	ghts hts hts	12V-4 12V-4 12V-1.2 kV 12V-60 10A, 15A, 20 12V-5 12V-7 12V-2 12V-2 12V-2 12V-3.4W, 3 12V-1 12V-1 12V-2 12V-1 12V-1 12V-1 12V-1 12V-1	15AH V. 1.4 kW V. 1.4 kW J. 1 amps 20A+, 30A A, 50A, 60A J/55W 21W 21W 5W 1/5W 21W 5W 4W 5W 3.0W, 1.4W 5W 5W 3.4W 4W 84W 84W, LED	KE, KF 20A*: Finland, Norway only

Body Specifications





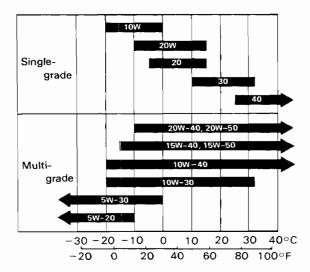
Frame Repair Chart



Lubrication Points

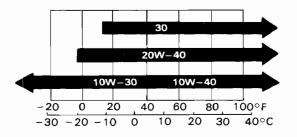
No.	LUBRICATION POINTS	LUBRICANT
1	Engine	API Service Grade: SE or SF
		SAE Viscosity: See chart below
2	Transmission Manua	API Service Grade: SE or SF
	Transmission Manua	SAE Viscosity: See chart below
3	Brake reservoir	Brake fluid DOT 3
4	Power steering reservoir	Honda power steering fluid P/N 08208-99961
5	Steering gearbox (Power steering)	Honda steering grease P/N 08733-B070E
6	Steering gearbox(Manual steering)	
7	Tilt steering	
8	Steering ball joints	
9	Suspension ball joints	
10	Steering boots	
11	Shift lever pivot	
12	Steering column bushings	
13	Pedal linkage	Multi-purpose Grease
14	Brake master cylinder push rod	
15	Tailgate hinges	
16	Door hinges upper and lower	
17	Door opening detents	
18	Fuel filler lid	
19	Engine hood hinges	
20	Engine hood latch	
	Piston	seal
0.4	Dust seal	eal Silicone Grease
21	Caliper Caliper	pin Silicone Grease
	Piston	

Recommended Engine Oil (SE or SF Grade oil)



Engine oil viscosity for ambient temperature ranges

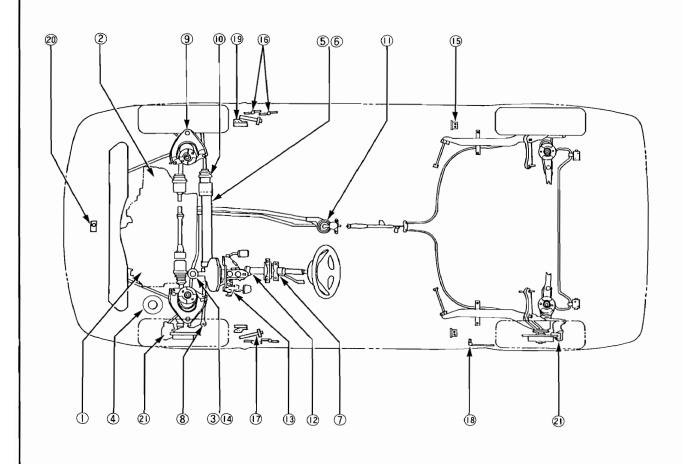
Recommended Manual Transmission Oil



Transmission oil viscosity for ambient temperature ranges

CAUTION: Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. Although this is unlikely unless you handle used oil on a daily basis, it is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil.





Maintenance Schedule

Service at the interval listed x 1,000 km (or miles) or after that number of months, whichever comes first.	R-Replace I-		t. After in or replace			djust,
ITEM	x 1,000 km x 1,000 miles months	20 12 12	40 24 24	60 36 36	80 48 48	100 60 60
Idle speed and idle CO*3		1	I	ı	ı	I
Idle speed and idle CO*4						ī
Valve clearance		ī	ı	1	ı	ı
Alternator drive belt			ı		ı	_
■Engine oil and oil filter				every 10 niles) or 6	,000 km 6 months	
■Transmission oil			R		R	
Radiator coolant					R*1	
Cooling system hoses and connections			I		ı	
Air cleaner element (Viscous type for European and KQ models		R		R		
Air cleaner element (Dry type except European and KQ models	s)	R	R	R	R	R
Fuel filter			R		R	
Tank, fuel line and connections			ı		ı	
Evaporative emission control system (For cars using unleaded KY model)	gasoline and					1
Ignition timing and control system*3			1		ı	
Ignition timing and control system*4						I
Spark plugs (For cars using unleaded gasoline)			R*2		R*2	
Spark plugs (For cars using leaded gasoline)		R	R	R	R	R
Distributor cap and rotor*3			1		1	
Distributor cap and rotor*4					- 1	
Ignition wiring*3		ı		ı		
Ignition wiring*4						1
Positive crankcase ventilation valve*3			ı		1	
Positive crankcase ventilation valve*4						1

■REMARK: These service intervals assume routine checking and replenishment has been done, as needed, by the customer.

*1 Thereafter, replace every 2 years or 40,000 km (24,000 miles), whichever comes first.

^{*2} For KS type, replace every 2 years or 40,000 km (24,000 miles) whichever comes first after 30,000 km (18,000 miles).

^{*3} Except KS, KX models

^{*4} KS, KX models



Service at the interval listed x 1,000 km (or miles) or after that number of months, whichever comes first.	R-Replace I-	•	t. After in or replace			djust,
ITEM	x 1,000 km x 1,000 miles months	20 12 12	40 24 24	60 36 36	80 48 48	100 60 60
Brake hoses and lines		ı	ı	ı	I	ı
Brake fluid			R		R	
Front brake discs and calipers		ı	I	ı	I	- 1
Front brake pads		Inspect every 10,000 km (6,000 miles) or 6 months				
Rear brake discs, calipers and pads			ı		ı	
Parking brake		ī	1		I	
Clutch release arm travel		- 1	I	I	ı	I
Exhaust pipe and muffler		ı	1	I	ı	ı
Suspension mounting bolts		1	I	1	ı	I
Front wheel alignment		1	1	Ī	1	I
Steering operation, tie rod ends, steering gear box and boots		1	ī		ı	
Power steering system (Standard for some types)	ı	1	I	ı	1	
Power steering pump belt (Standard for some types)			ı		ı	
Catalytic converter heat shield (Standard for some sypes)					ı	

CAUTION: The following items must be serviced more frequently on cars normally used under severe driving conditions. Refer to the chart below for the appropriate maintenance intervals.

"Severe driving conditions" include:

A: Repeated short distance driving

B : Driving in dusty conditions

C: Driving in severe, cold weather

D : Driving in areas using road salt or other corrosive materials

E: Driving on rough and/or muddy roads

F: Towing a trailer

R-Replace.

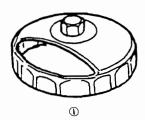
I— Inspect. After inspection, clean, adjust, repair or replace if necessary.

	С	ond	litio	n		Maintenance item	Maintenance operation	Interval
Α	В	•	•	٠	F	Engine oil and oil filter	R	Every 5,000 km (3,000 miles) or 3 months
١.	•	•	•	•	FΙ	Transmission oil	R	Every 20,000 km (12,000 miles) or 12 months
A	В	•	D	Ε	F	Front brake discs and calipers	l I	Every 10,000 km (6,000 miles) or 6 months
A	В	•	D	Ε	F	Rear brakes discs, calipers and pads	į i	Every 20,000 km (12,000 miles) or 12 months
A	В	С	•	Ε	F	Clutch release arm travel	1	Every 10,000 km (6,000 miles) or 6 months
•	В	С	•	Ε	•	Power steering system	l I	Every 10,000 km (6,000 miles) or 6 months

CAUTION: Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. Although this is unlikely unless you handle used oil on a daily basis, it is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil.

Special Tools

No.	Tool Number	Description	Q'ty	Remarks
① ②	07912-6110001	Oil Filter Socket Oil Filter Wrench (Apply from LABINAL S.A.)	1	Used for JAPAN-MADE oil filter Used for FRANCE-MADE oil filter





Engine Tune-up



40°C

100° F

20

80

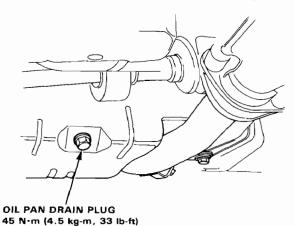
60

Engine Oil Replacement

- 1. Warm up the engine.
- 2. Drain the engine oil.

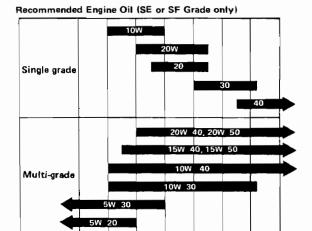
CAUTION: Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. Although this is unlikely unless you handle used oil on a daily basis, it is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil.

NOTE: Remove the filler cap to speed draining.



Reinstall the drain plug with a new washer, and refill with the recommended oil.

Capacity	SOHC: 3.0 lit (3.2 US qt, 2.7 Imp. qt)
	DOHC 3.3 lit (3.5 US qt, 2.9 lmp. qt)
	excluding oil filter
	SOHC: 3.5 lit (3.7 US qt, 3.1 Imp. qt)
	DOHC 3.8 lit (4.0 US qt, 3.4 lmp. qt)
	at change, including filter
	SOHC: 4.0 lit (4.2 US qt, 3.5 Imp. qt)
	DOHC 4.3 lit (4.6 US qt, 3.8 lmp. qt)
Change	Every 10,000 km (6,000 miles)
	or 6 months



Expected Ambient Temperature before next oil change

40

NOTE: Oil filter should be replaced at each oil change.

20

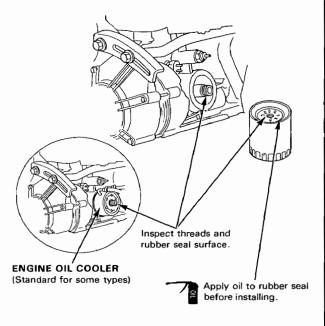
Engine Tune-up

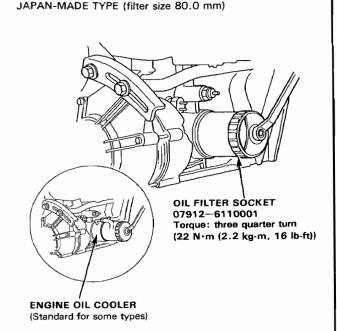
Oil Filter Replacement

WARNING: After the engine has been run, the exhaust pipes will be hot, be careful when working around the exhaust manifold.

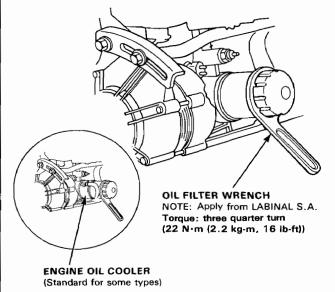
CAUTION: Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. Although this is unlikely unless you handle used oil on a daily basis, it is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil.

- Remove the oil filter with the special oil filter socket or wrench.
- Inspect the threads and rubber seal on the new filter. Wipe off seat on engine block, then apply a light coat of oil to the rubber seal, and install filter.
- After the rubber seal is seated, tighten the filter by turning approximately three quarter turn.





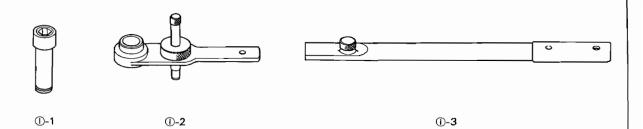
FRANCE-MADE TYPE (filter size 76.2 mm)



4. Start the engine and check the filter for oil leakage.

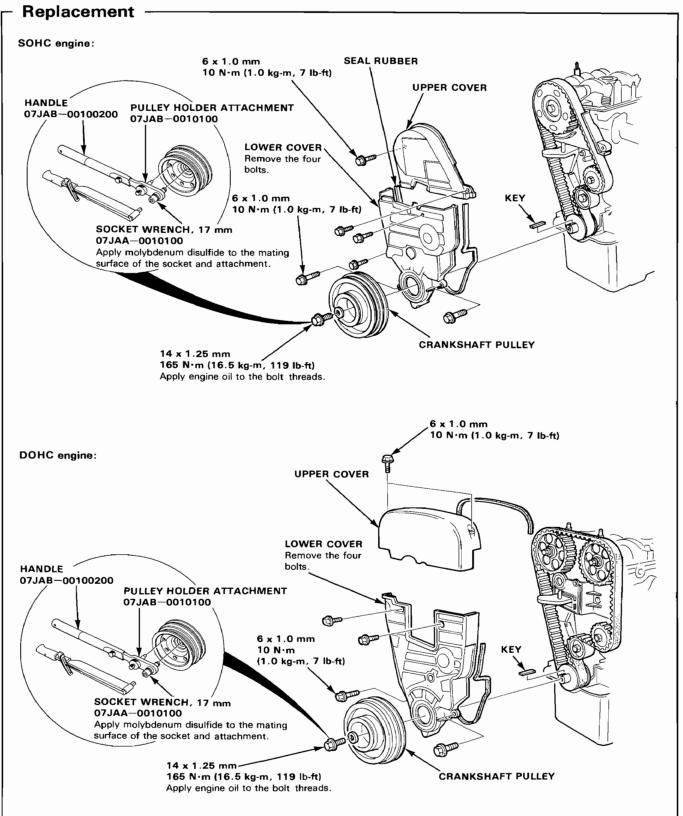
Special Tools

No.	Tool Number	Description	Q'ty	Remarks
0	07JAB-0010000	Crank Pulley Holder Set	1	for crankshaft pulley bolt
D-1	07JAA-0010100	Socket Wrench, 17 mm	(1)	
<u>Û</u> -2	07JAB-0010100	Pulley Holder Attachment	(1)	Component tools
①-3	07JAB-0010200	Handle	(1)	

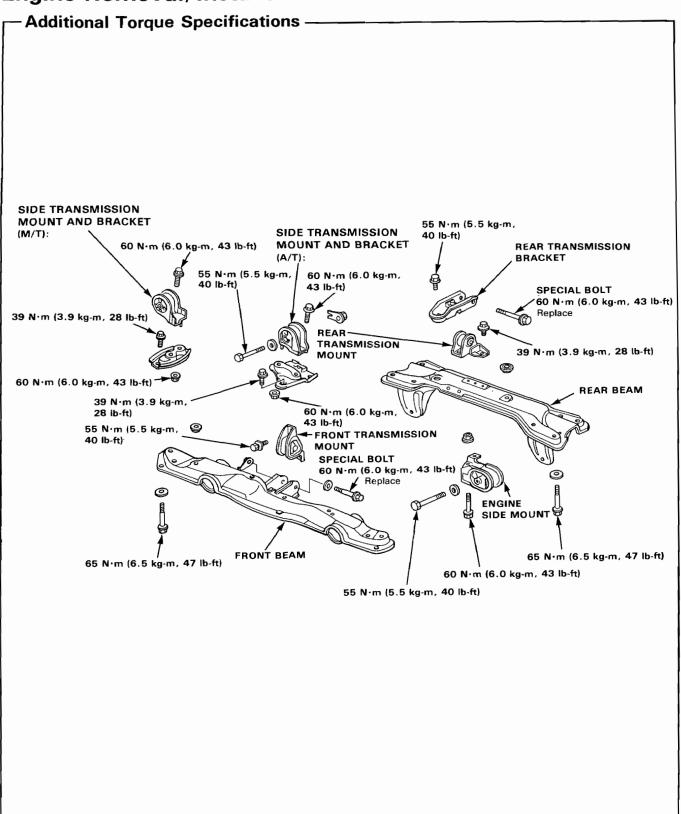


Crankshaft Pulley Bolt

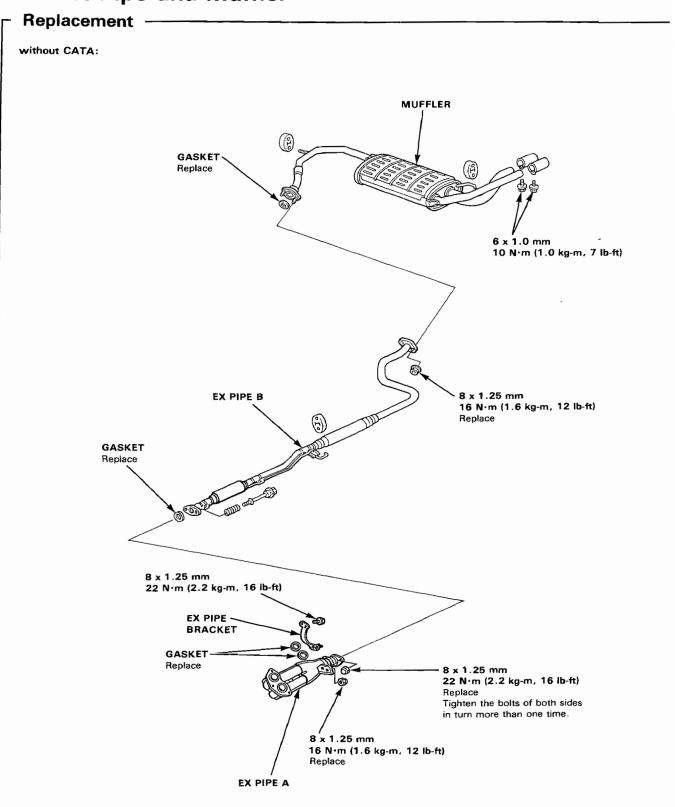




Engine Removal/Installations

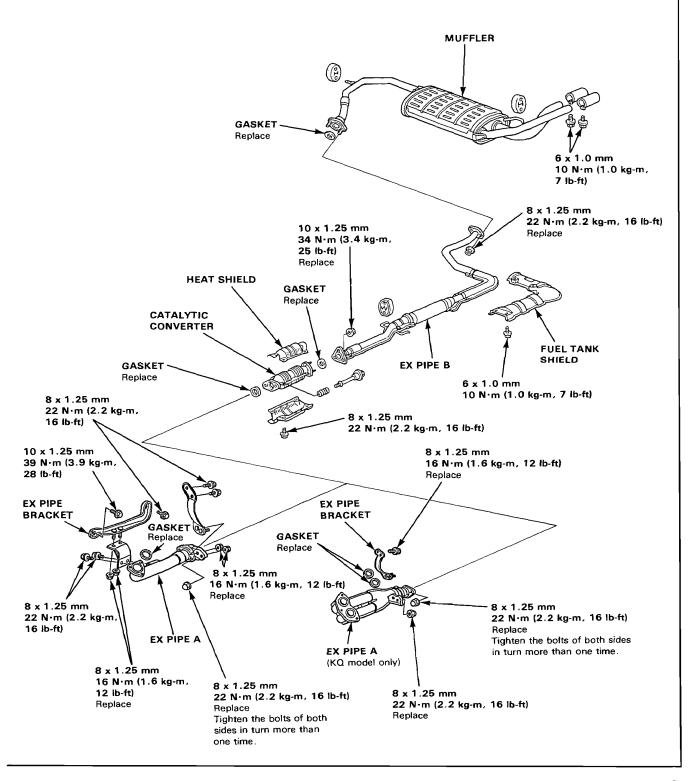


Exhaust Pipe and Muffler





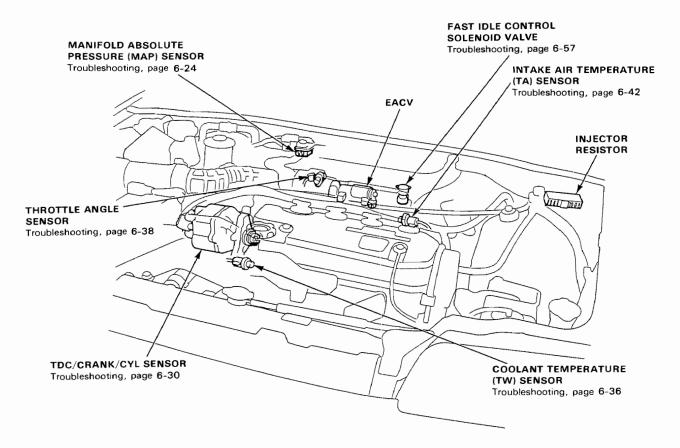
With CATA:



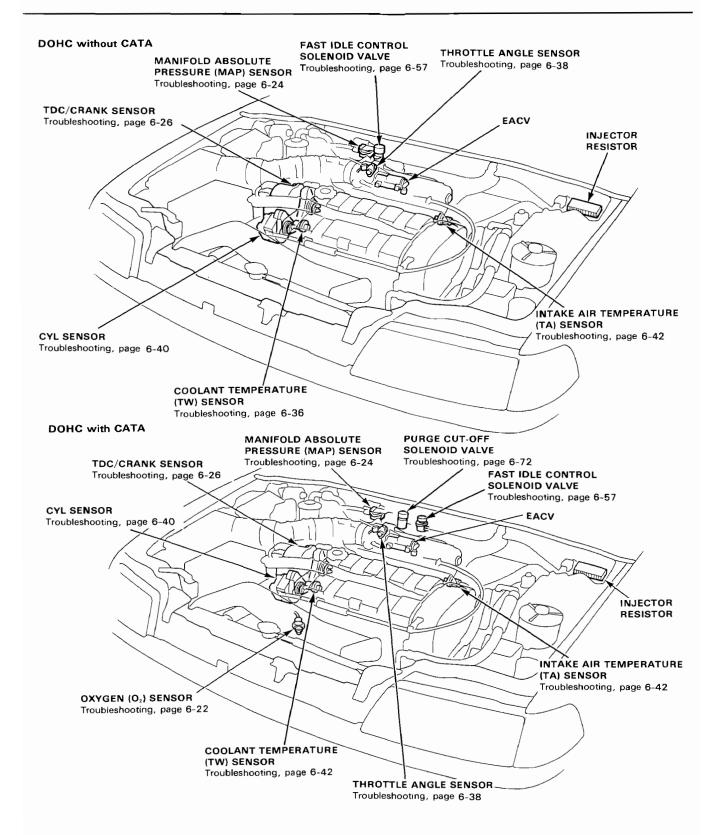
Component Locations

Index -

SOHC Without CATA





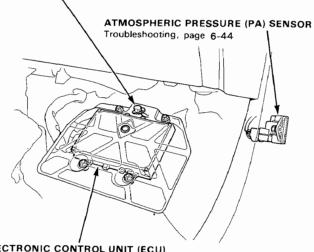


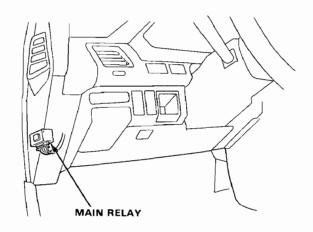
Component Locations

Index ·

LHD

IMA SENSOR [Without CATA]

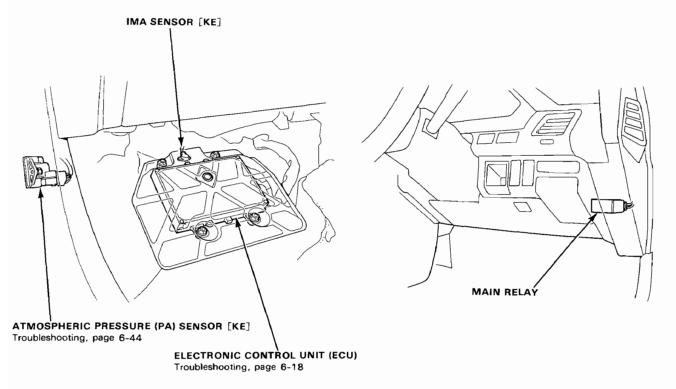




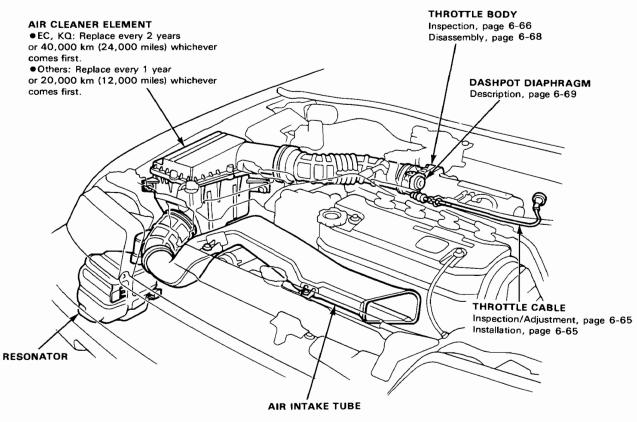
ELECTRONIC CONTROL UNIT (ECU)

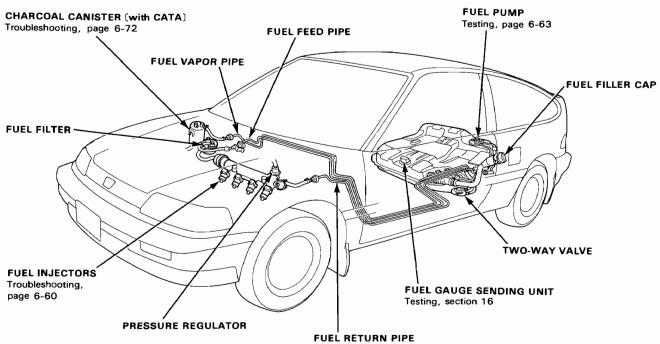
Troubleshooting, page 6-18

RHD







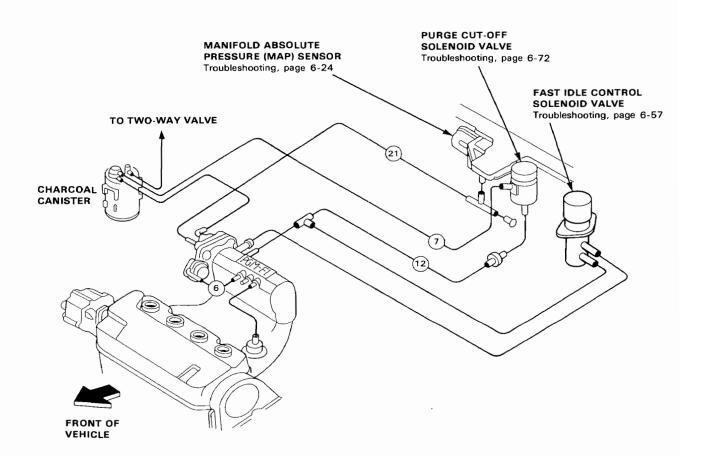


System Description

Vacuum Connections

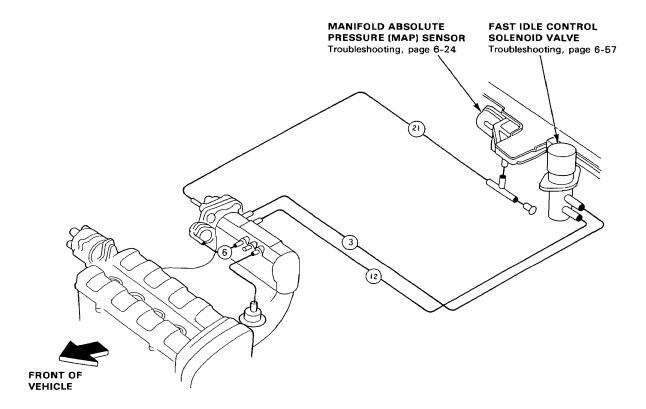
With CATA

NOTE: The illustration is SOHC type. DOHC type is the same as of SOHC type, except for the cylinder head.



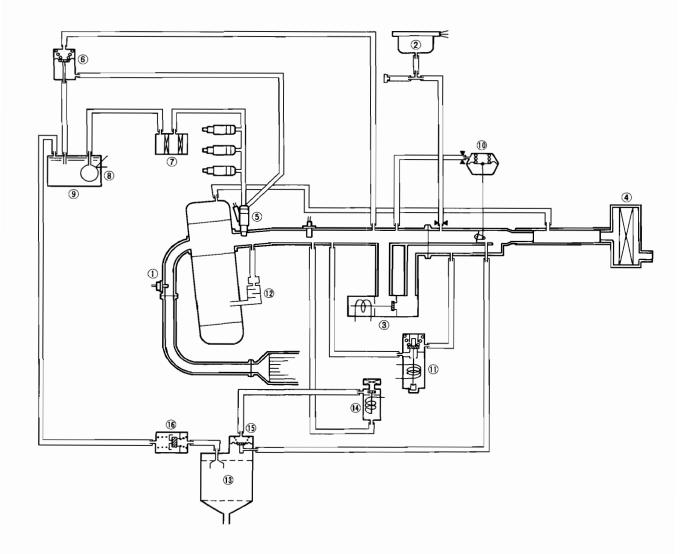


Without CATA



Systems Descriptions

Vacuum Connections [With CATA]

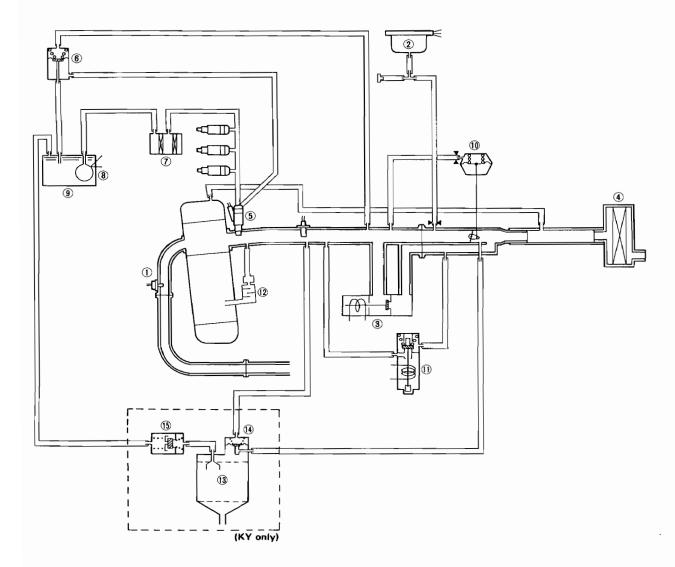


- ① OXYGEN (O2) SENSOR
- ② MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR
- 3 ELECTRONIC AIR CONTROL VALVE (EACV)
- 4 AIR CLEANER
- **5** FUEL INJECTOR
- **6 PRESSURE REGULATOR**
- ① FUEL FILTER
- FUEL PUMP
- 9 FUEL TANK
- ® DASHPOT DIAPHRAGM

- (I) FAST IDLE CONTROL SOLENOID VALVE
- **® PCV VALVE**
- (3) CHARCOAL CANISTER
- (PURGE CUT-OFF SOLENOID VALVE
- **(B)** PURGE CONTROL DIAPHRAGM VALVE
- **® TWO-WAY VALVE**



Vacuum Connections [Without CATA]

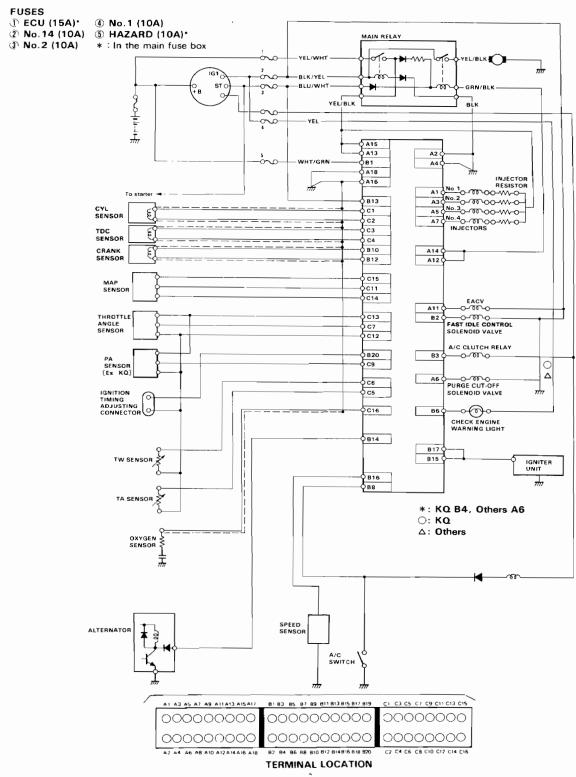


- ① OXYGEN (O2) SENSOR
- 2 MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR
- 3 ELECTRONIC AIR CONTROL VALVE (EACV)
- 4 AIR CLEANER
- **5** FUEL INJECTOR
- **6 PRESSURE REGULATOR**
- ① FUEL FILTER
- 8 FUEL PUMP
 9 FUEL TANK
- **® DASHPOT DIAPHRAGM**

- (1) FAST IDLE CONTROL SOLENOID VALVE
- PCV VALVE
- **(3)** CHARCOAL CANISTER
- **19 PURGE CONTROL DIAPHRAGM VALVE**
- **IS TWO-WAY VALVE**

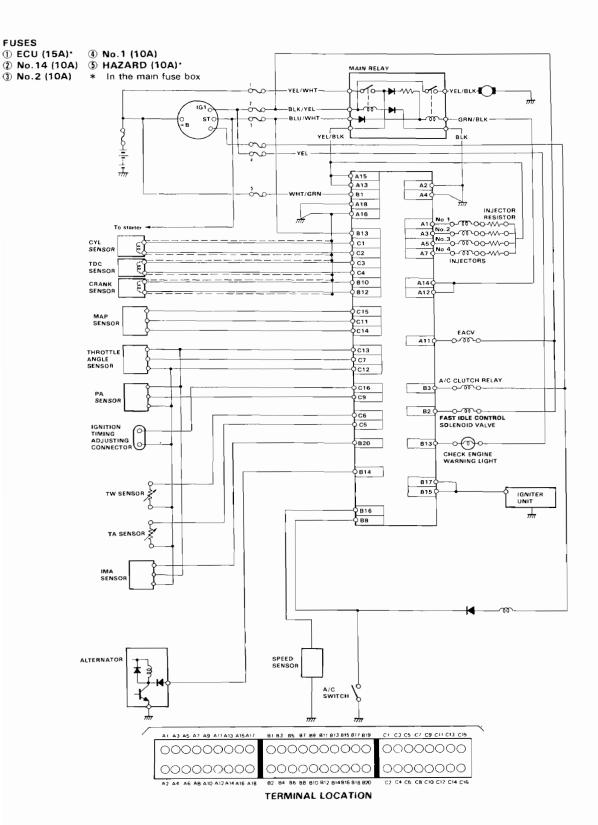
Systems Description

Electrical Connections [With CATA]-





Electrical Connections [Without CATA]



Troubleshooting

Troubleshooting Guide [With CATA] —

NOTE: Across each row in the chart, the systems that could be sources of a symptom are ranked in the order they should be inspected starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the system is OK, try the next most likely system ②, etc.

PAGE	PAGE SYSTEM		PGM-FI								
			ECU	OXYGEN SENSOR	MANIFOLD ABSOLUTE PRESSURE SENSOR	TDC/ CRANK SENSOR	CYL SENSOR	COOLANT TEMPERA- TURE SENSOR	THROTTLE ANGLE SENSOR	INTAKE AIR TEMPERA- TURE SENSOR	
SYMPTOM		18	22	24	26	40	36	38	42		
CHECK ENGINE WARNING LIGHT TURNS ON		□ or 洪									
SELF-DIAGNOSIS INDICATOR (LED) BLINKS		⊕or⊕	- (1)-	(3) or (5)	4 or 8	(9)-	(6)		10		
ENGINE WON'T	ENGINE WON'T START		3								
	DIFFICULT TO START ENGINE WHEN COLD		BU		3			1			
	WHEN COL FAST IDLE OF SPEC		BU					2			
IRREGULAR	ROUGH ID	LE	BU		3						
IDLING	WHEN WA IDLE SPEEL TOO HIGH		BU								
	WHEN WA IDLE SPEED TOO LOW		BU								
FREQUENT	WHILE	UP	BU								
STALLING	AFTER WARMING	UP	(BU)								
	MISFIRE O ROUGH RUNNING	R	BU								
POOR PERFORM- ANCE	FAILS EMISSION TEST		BU		2						
	LOSS OF POWER		®U		3					2	

If codes other than those listed above are indicated, count the number of blinks again. If the indicator is in fact blinking these codes, substitute a known-good ECU and recheck. If the indication goes away, replace the original ECU.
(BU): When the Check Engine warning light and the self-diagnosis indicator are on, the back-up system is in operation.

Substitute a known-good ECU and recheck. If the indication goes away, replace the original ECU.



_	PGM-FI			ONTROL	FUEL S	UPPLY		
ATMO- SPHERIC PRESSURE SENSOR	IGNITION OUTPUT SIGNAL	VEHICLE SPEED SENSOR	ELEC- TRONIC AIR CONTROL VALVE	OTHER IDLE CONTROLS	FUEL INJECTOR	OTHER FUEL SUPPLY	AIR INTAKE	EMISSION CONTROL
44	46	48	_	50	60	59	64	71
			10					
13	15	①	14		16			
					2	1		
				2				
			1	2			-	
			1		2			
			2	1				
			1		2			
į			1	2		3		
			1	2		3		
			2		1			
					1			
						1		

Troubleshooting

Troubleshooting Guide [Without CATA]

NOTE: Across each row in the chart, the systems that could be sources of a symptom are ranked in the order they should be inspected starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the system is OK, try the next most likely system ②, etc.

PAGE	SYSTEM	PGM-FI								
			MANIFOLD ABSOLUTE PRESSURE SENSOR	TDC/ CRANK SENSOR * *	CYL SENSOR * *	TDC/CRANK/CYL SENSOR *	COOLANT TEMPERA- TURE SENSOR	THROTTLE ANGLE SENSOR	INTAKE AIR TEMPERA- TURE SENSOR	
SYMPTOM	18	22	26	40	30	36	38	42		
CHECK ENGINE V	□ or \									
SELF-DIAGNOSIS (LED) BLINKS		(3) or (5)	(4) or (8)	9	4-or 8 or 9	6	D	100		
ENGINE WON'T	2									
DIFFICULT TO ST ENGINE WHEN C		BU	3				1			
	WHEN COLD FAST IDLE OUT OF SPEC	BU					2			
IRREGULAR	ROUGH IDLE	BU	3							
DLING	WHEN WARM IDLE SPEED TOO HIGH	BU								
	WHEN WARM IDLE SPEED TOO LOW	BU								
FREQUENT	WHILE WARMING UP	BU								
STALLING	AFTER WARMING UP	BU								
	MISFIRE OR ROUGH RUNNING	BU								
POOR PERFORM- ANCE	FAILS EMISSION TEST	BU	2							
	LOSS OF POWER	BU	3					2		

If codes other than those listed above are indicated, count the number of blinks again. If the indicator is in fact blinking these
codes, substitute a known-good ECU and recheck. If the indication goes away, replace the original ECU.

⁽BU) When the Check Engine warning light and the self-diagnosis indicator are on, the back-up system is in operation. Substitute a known-good ECU and recheck. If the indication goes away, replace the original ECU.

^{* :} SOHC, * * : DOHC

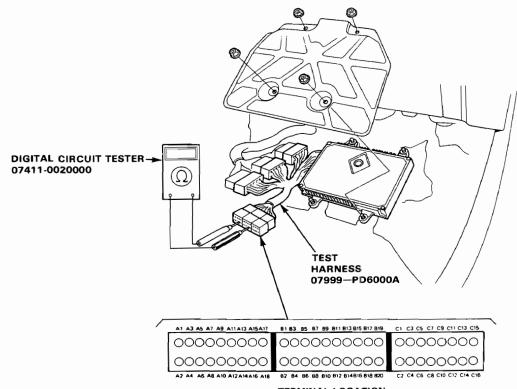


	PGN	л-FI		IDLE CO	ONTROL			
IMA SENSOR	ATMO- SPHERIC PRESSURE SENSOR	IGNITION OUTPUT SIGNAL	VEHICLE SPEED SENSOR	ELEC- TRONIC AIR CONTROL VALVE	OTHER IDLE CONTROLS	FUEL SUPPLY	AIR INTAKE	EMISSION CONTROL
_	44	46	48		50	59	64	_
W	13 -	(15)-	-W -	-14				
						1		
					2			
				1	2	i		
				1		2		
				2	1	1		
				1		2		
				1	2	3		
				1	2	3		
				2		1		
						1		
						1		

Troubleshooting

Self-diagnostic Procedure

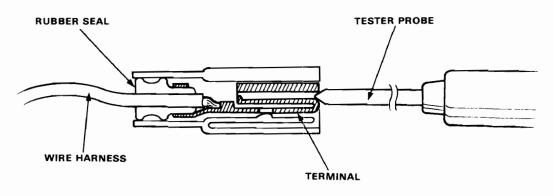
If the inspection for a particular failure code requires the PGM-FI test harness, remove the right door sill molding, the small cover on the right kick panel, and pull the carpet back to expose the ECU. Unbolt the ECU bracket. Connect the PGM-FI test harness. Then check the system according to the procedure described for the appropriate code(s) listed on the following pages.



TERMINAL LOCATION

CAUTION:

- Puncturing the insulation on a wire can cause poor or intermittent electrical connections.
- For testing at connectors other than the PGM-FI test harness, bring the tester probe into contact with the terminal from the connector side of wire harness connectors in the engine compartment. For female connectors, just touch lightly with the tester probe and do not insert the probe.





How to Read Flowcharts -

A flowchart is designed to be used from start to final repair. It's like a map showing you the shortest distance. But beware: if you go off the "map" anywhere but a "stop" symbol, you can easily get lost.

START (bold type)

Describes the conditions or situation to start a troubleshooting flowchart.

ACTION

Asks you to do something; perform a test, set up a condition, etc.

DECISION

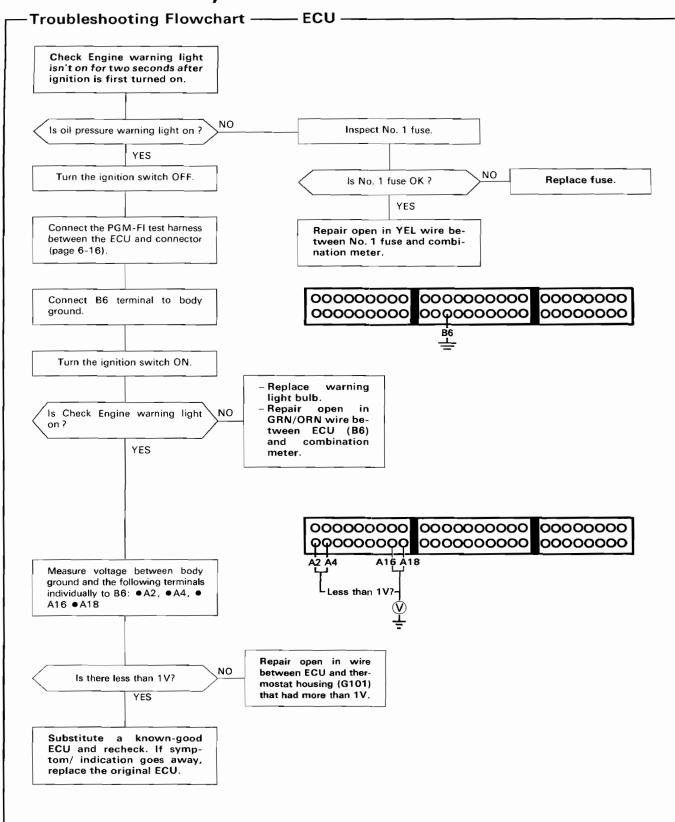
Asks you about the result of an action, then sends you in the appropriate troubleshooting direction.

STOP (bold type)

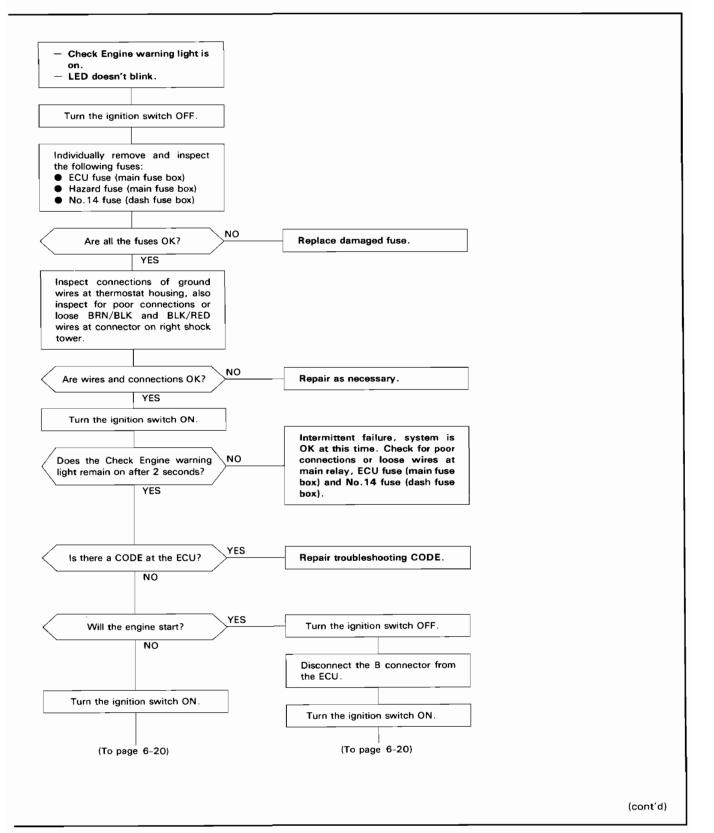
The end of a series of actions and decisions, describes a final repair action and sometimes directs you to an earlier part of the flow to confirm your repair.

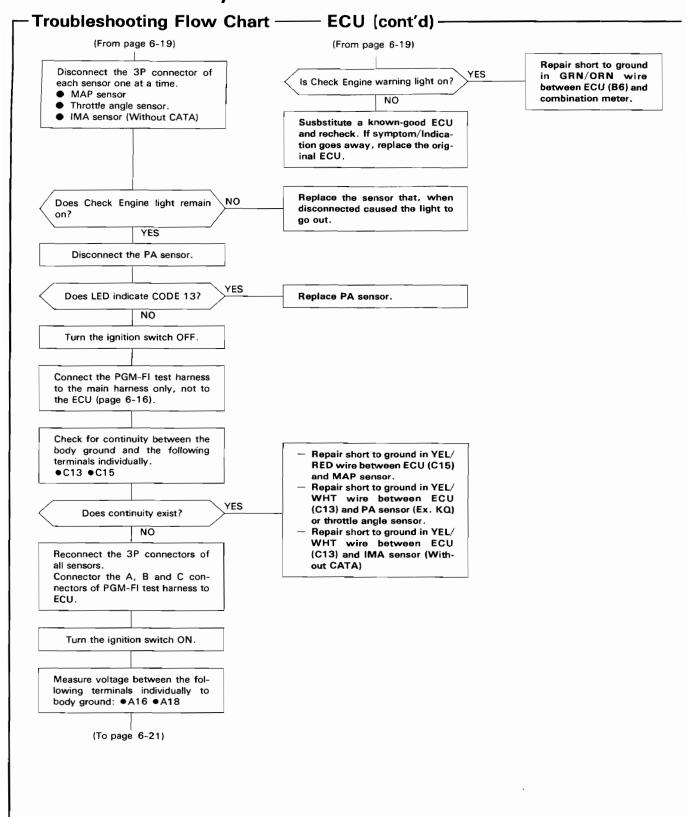
NOTE:

- The term "Intermittent Failure" is used several times in these charts. It simply means a system may have had a failure, but it checks out OK through all your tests. You may need to road test the car to reproduce the failure or if the problem was a loose connection, you may have unknowingly solved it while doing the tests. In any event, if the warning light on the dash does not come on, check for poor connections or loose wires at all connectors related to the circuit that you are troubleshooting.
- "Open" and "Short" are common electrical terms. An open is a break in a wire or at a connection. A short is an
 accidental connection of a wire to ground. In simple electronics, this usually means something won't work at all.
 In complex electronics (like ECUs), this can sometimes mean something works, but not the way it's supposed to.
- If the electrical readings are not as specified when using the PGM-FI test harness, check the test harness connections before
 proceeding.

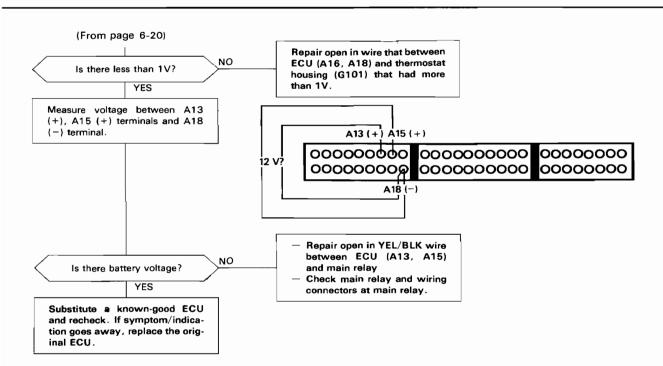


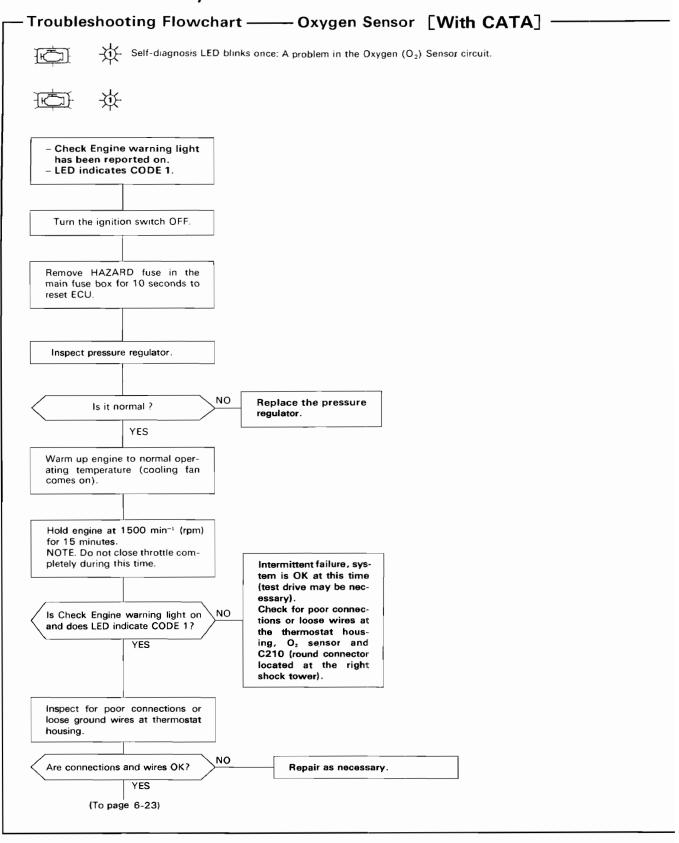




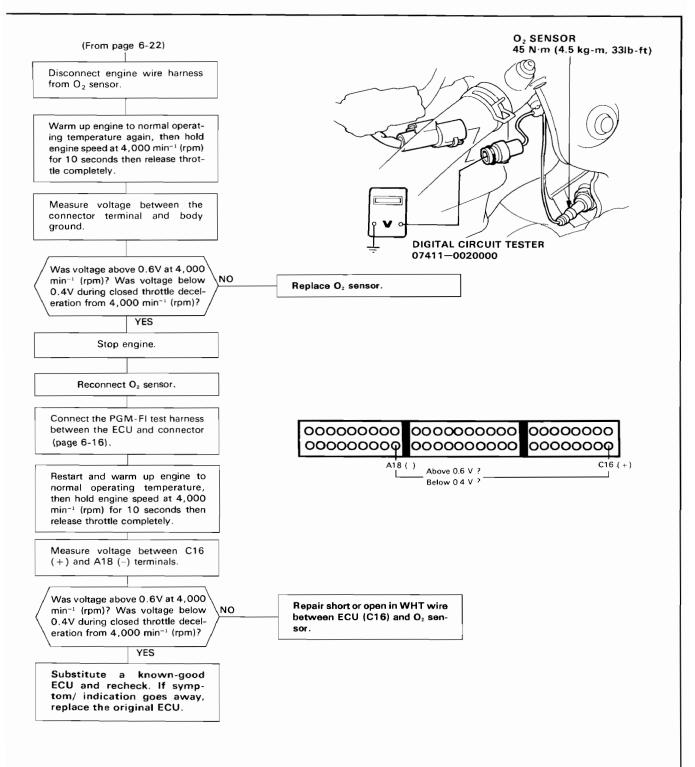


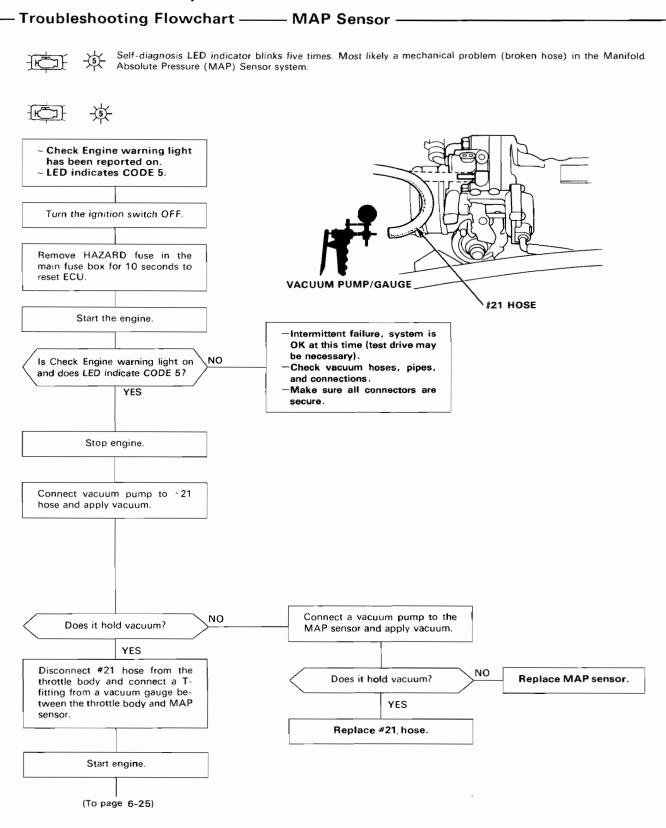




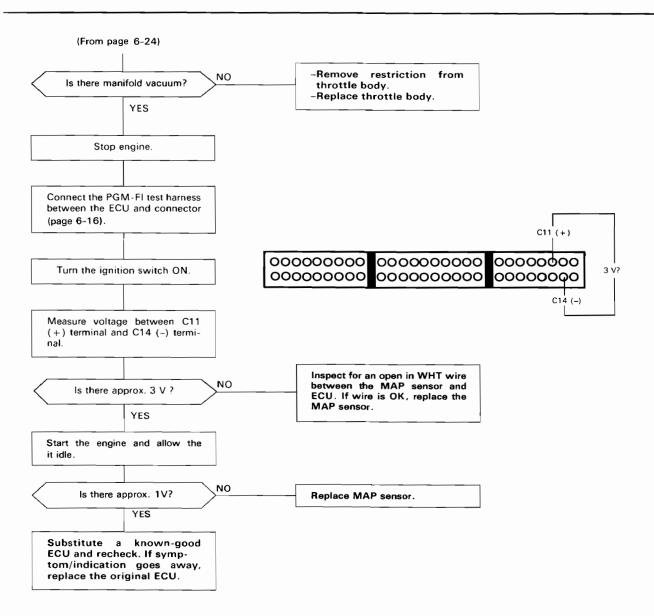


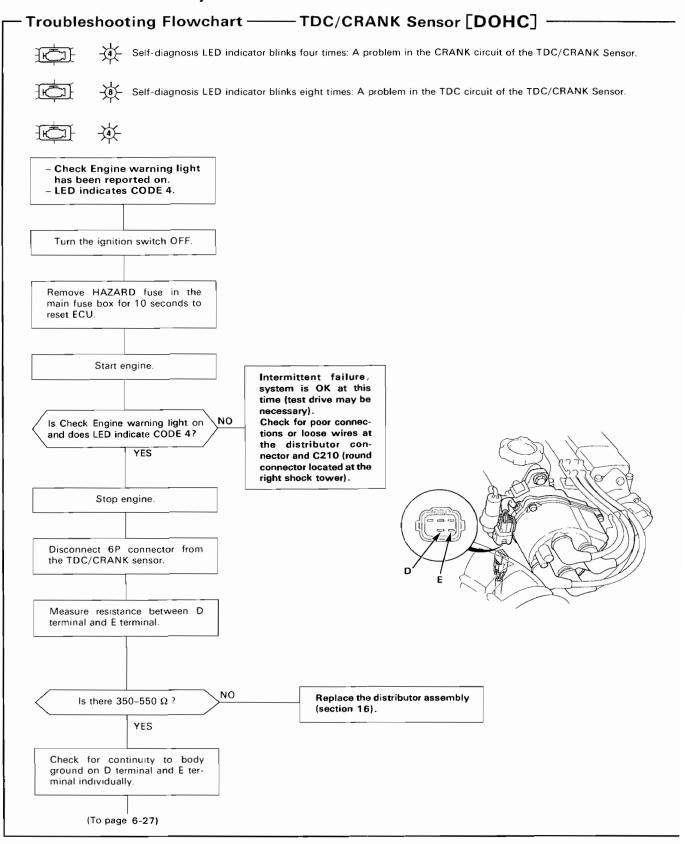




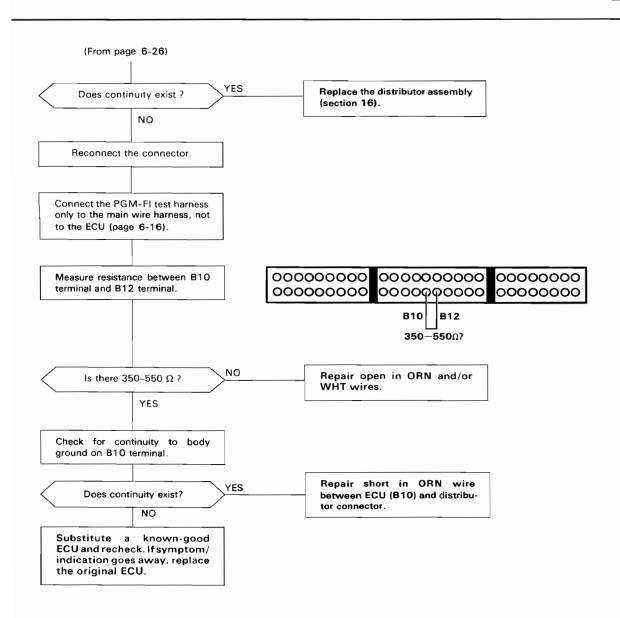












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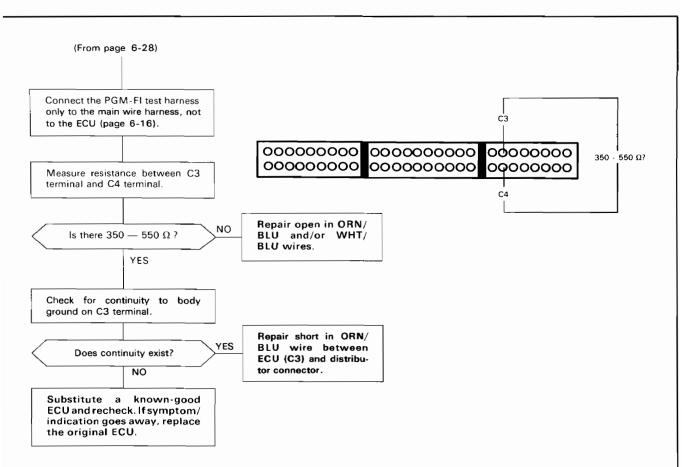
PGM-FI Control System Troubleshooting Flowchart —— TDC/CRANK sensor [DOHC] (cont'd) — Check Engine warning light has been reported on. - LED indicates CODE 8. Turn the ignition switch OFF. Remove HAZARD fuse in the main fuse box for 10 seconds to reset ECU. Start engine. Intermittent failure, system is OK at this time (test drive may be necessary). Is Check Engine warning light on NO Check for poor connections or and does LED indicate CODE 8? loose wires at distributor connector and C210 (round con-YES nector located at the right shock tower). Stop engine. Disconnect the 6P connector from the TDC/CRANK sensor. Measure resistance between B terminal and C terminal. NO Replace the distributor assembly Is there 350—550 Ω ? (section 16). YES Check for continuity to body ground on B terminal and C terminal individually. YES Replace the distributor assembly Does continuity exist? (section 16).

NO

Reconnect the connector.

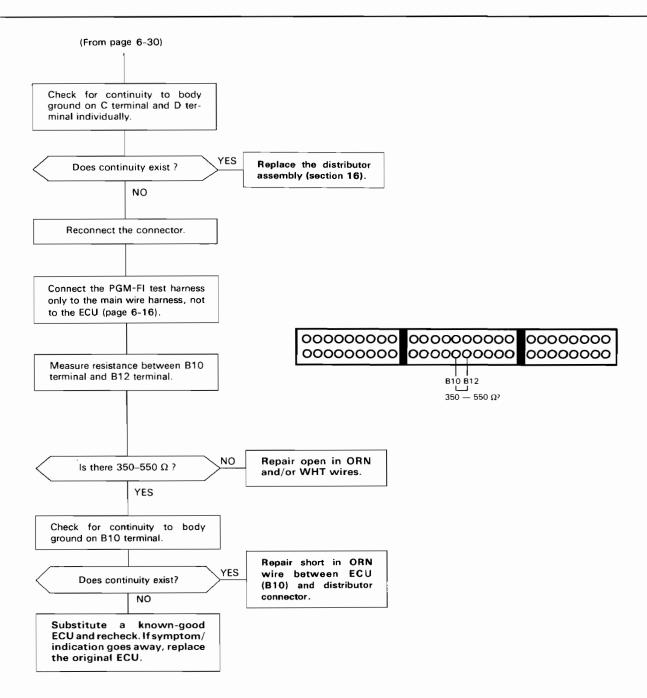
(To page 6-29)





PGM-FI Control System Troubleshooting Flowchart —— TDC/CRANK/CYL Sensor [SOHC] -Self-diagnosis LED indicator blinks four times: A problem in the CRANK circuit of the TDC/CRANK/CYL Sensor. Self-diagnosis LED indicator blinks eight times. A problem in the TDC circuit of the TDC/CRANK/CYL Sensor. Self-diagnosis LED indicator blinks nine times: A problem in the CYL circuit of the TDC/CRANK/CYL Sensor. - Check Engine warning light has been reported on. ~ LED indicates CODE 4. Turn the ignition switch OFF. Remove HAZARD fuse in the main fuse box for 10 seconds to reset ECU. Start engine. Intermittent failure, system is OK at this time (test drive may be necessary). Is Check Engine warning light on NO Check for poor connecand does LED indicate CODE 4? tions or loose wires at the distributor con-YES nector and C210 (round connector located at the right shock tower). Stop engine. Disconnect the 8P connector from the TDC/CRANK/CYL sen-Measure resistance between C terminal and D terminal. NO Replace the distributor Is there 350-550 Ω ? assembly (section 16). YES (To page 6-31)



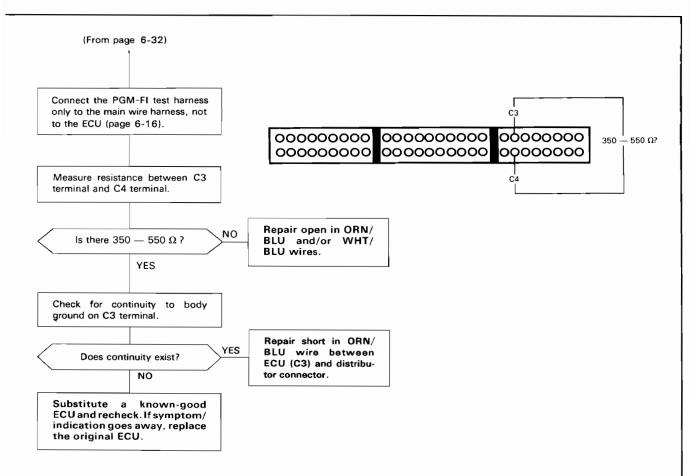


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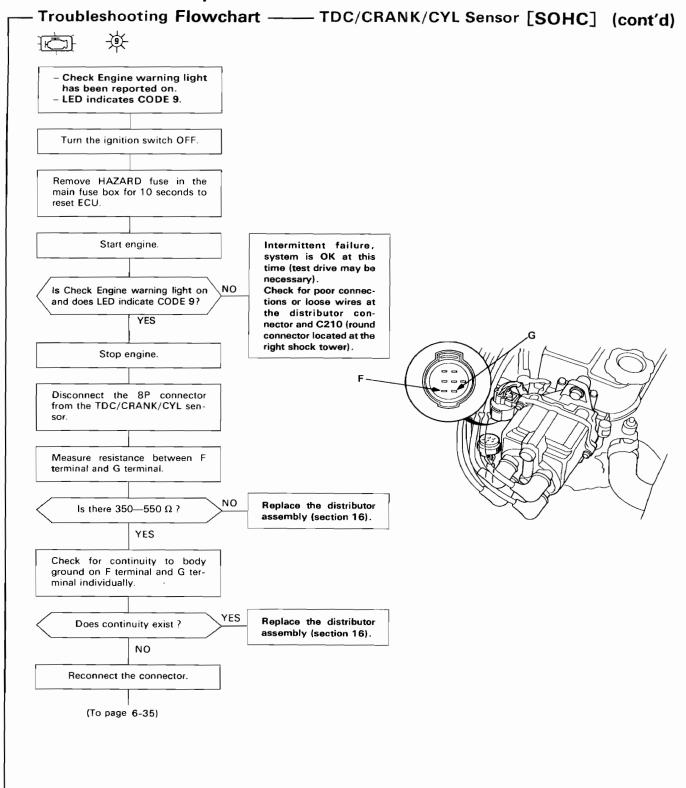
PGM-FI Control System Troubleshooting Flowchart —— TDC/CRANK/CYL sensor [SOHC] (cont'd) - Check Engine warning light has been reported on. - LED indicates CODE 8. Turn the ignition switch OFF. Remove HAZARD fuse in the main fuse box for 10 seconds to reset ECU. Start engine. Intermittent failure, system is OK at this time (test drive may be necessary). NO Is Check Engine warning light on Check for poor connecand does LED indicate CODE 8? tions or loose wires at the distributor con-YES nector and C210 (round connector located at the right shock tower). Stop engine. Disconnect the 8P connector from the TDC/CRANK/CYL sensor. Measure resistance between A terminal and B terminal. NO Replace the distributor Is there 350-550 Ω ? assembly (section 16). YES Check for continuity to body ground on A terminal and B terminal individually. Does continuity exist? Replace the distributor assembly (section 16). NO Reconnect the connector.

(To page 6-33)

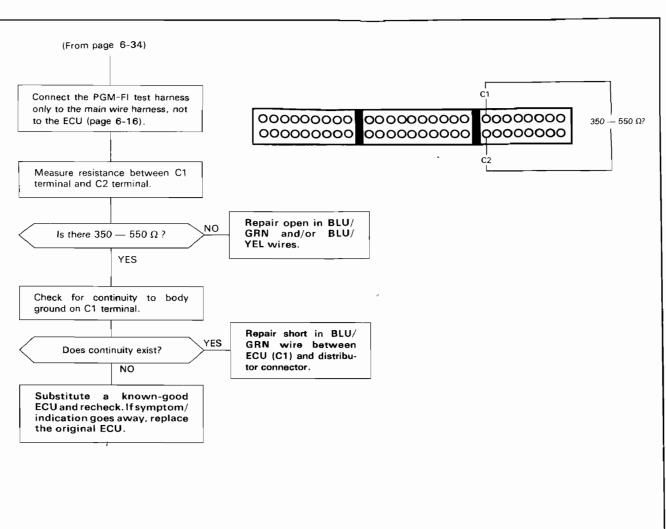


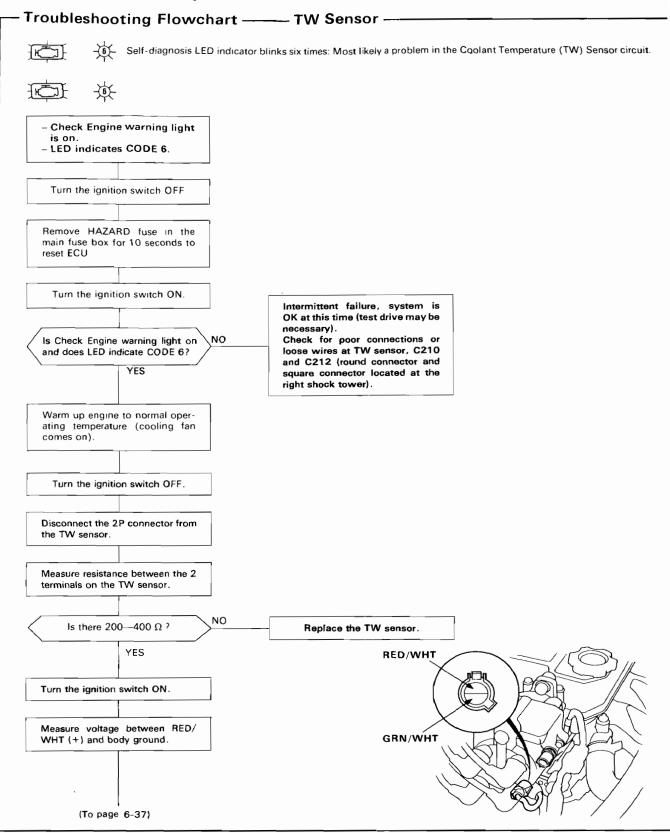


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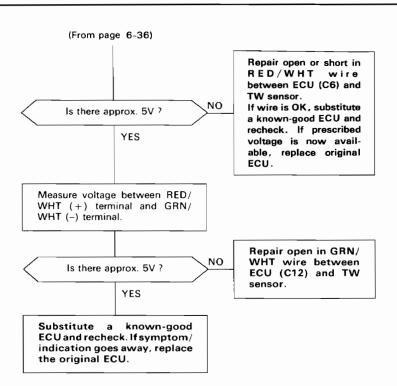


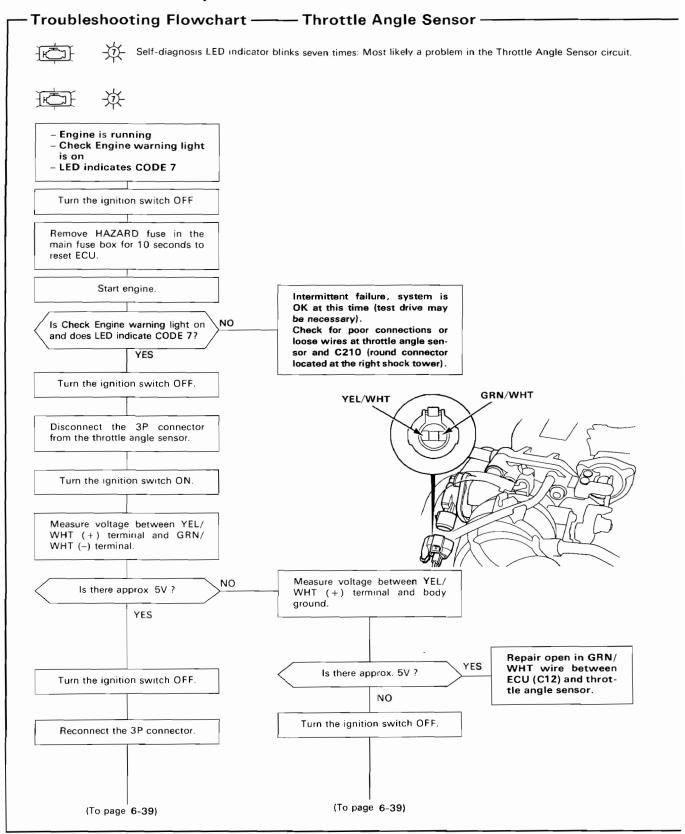




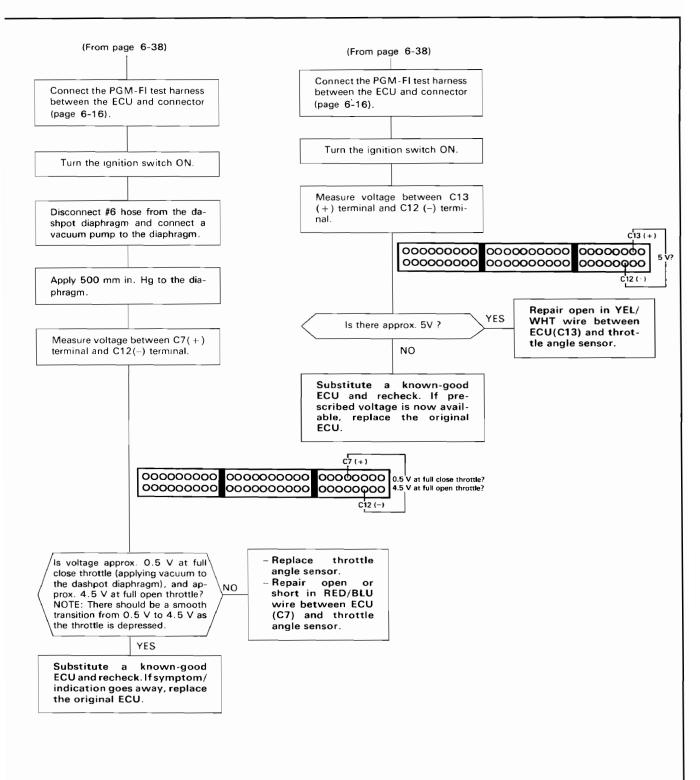


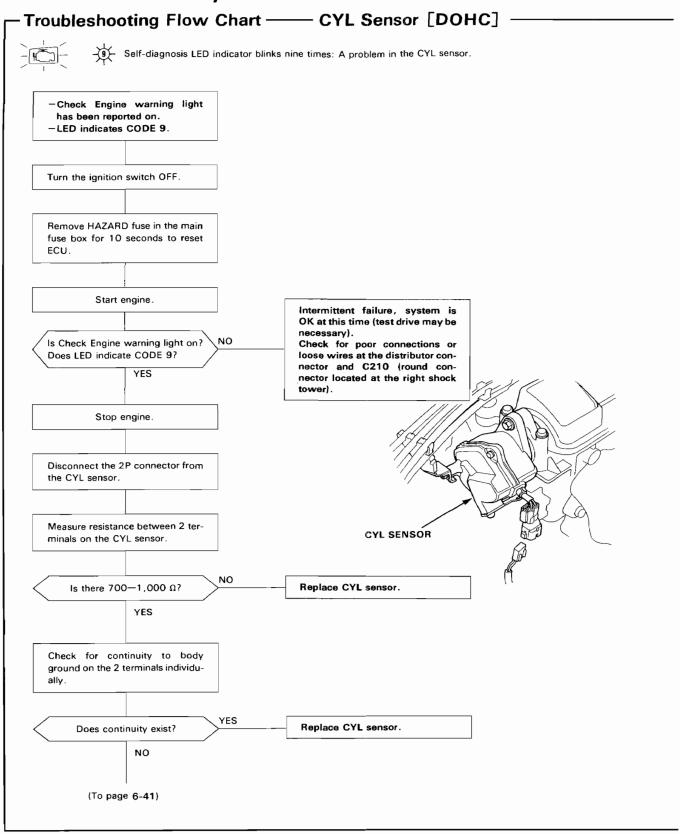




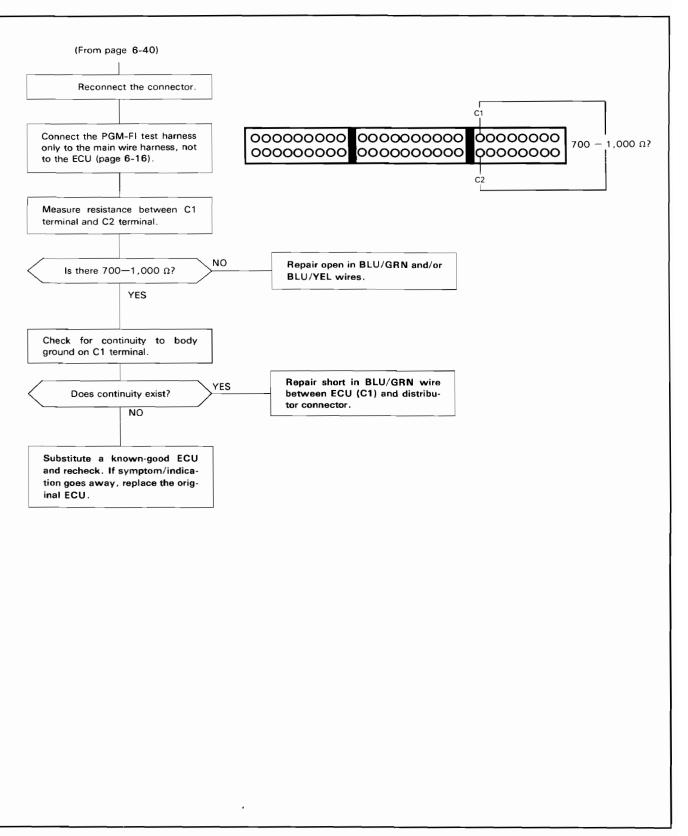


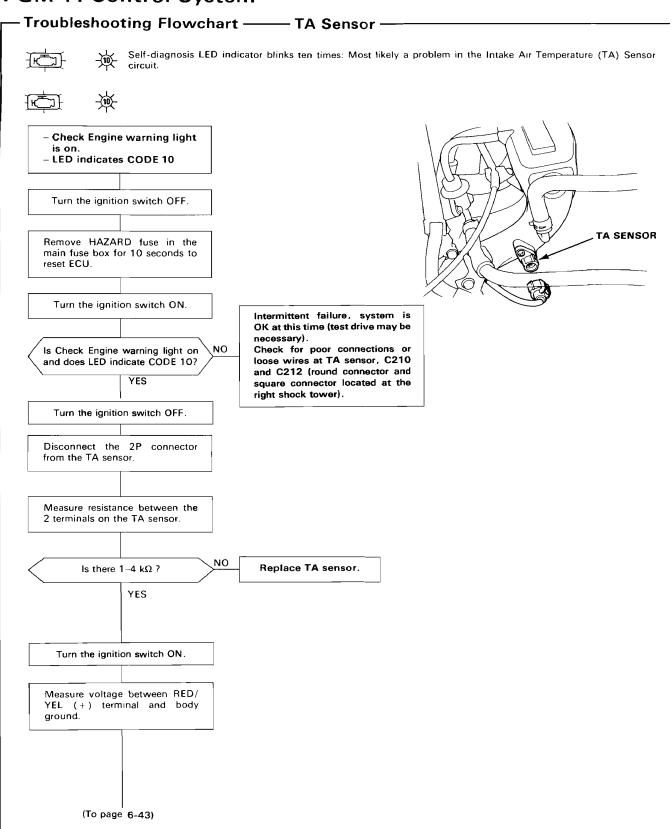




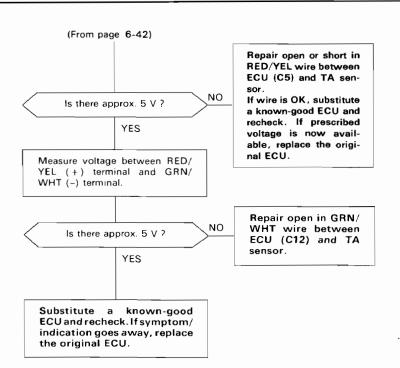


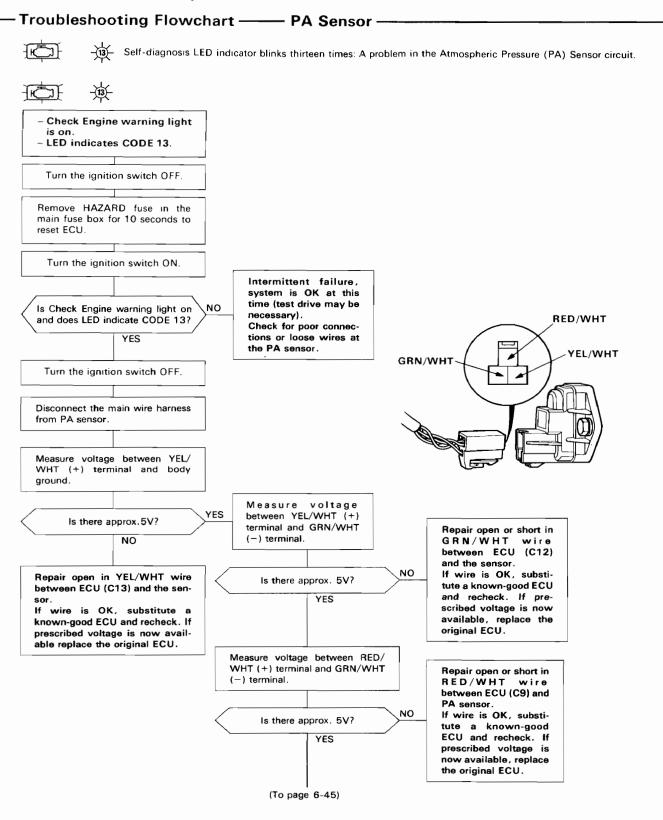




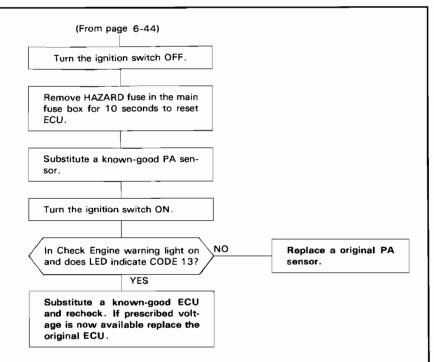


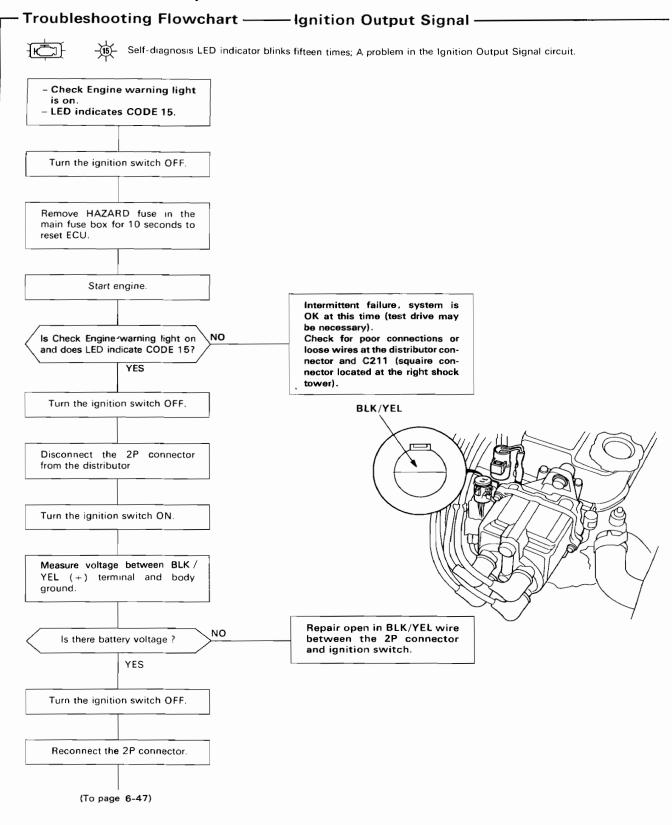




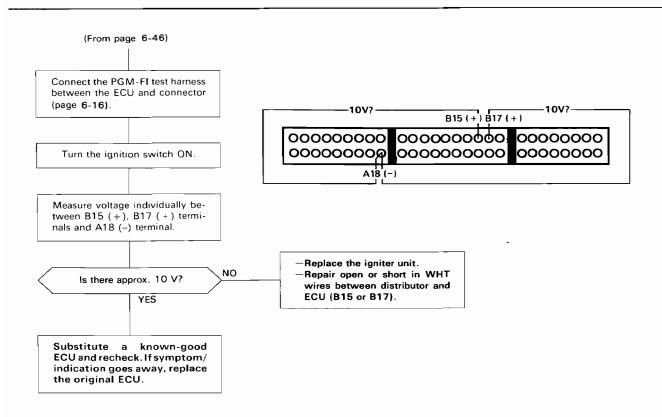


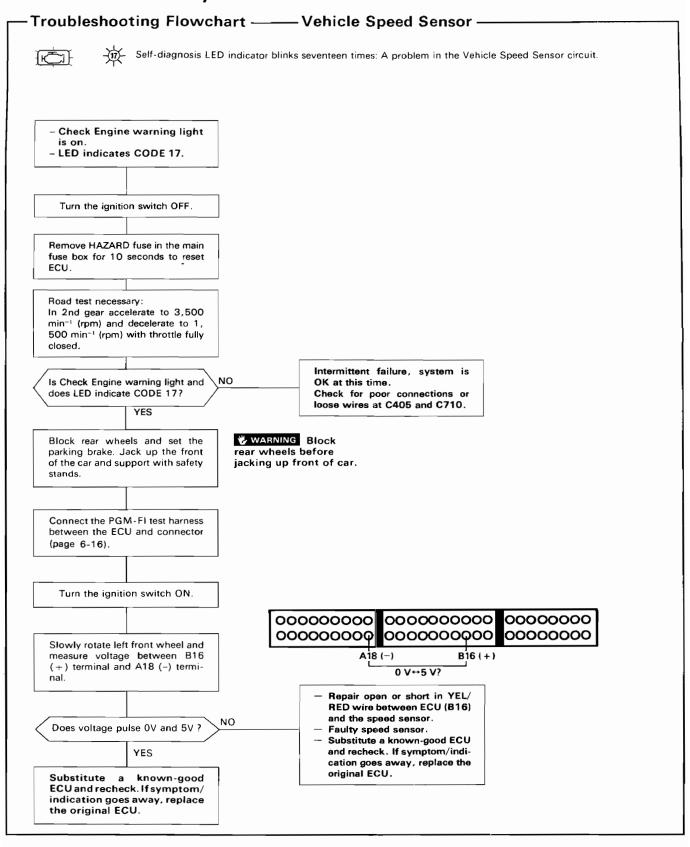












Idle Control System

System Troubleshooting Guide-

NOTE

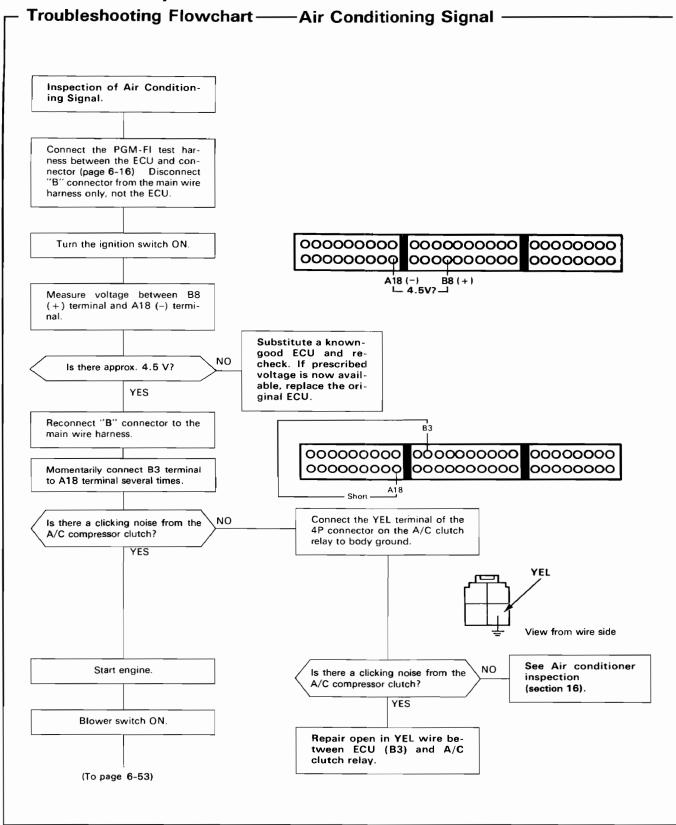
- Across each row in the chart, the sub systems that could be sources of a symptom are ranked in the order they should be inspected, starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the system is OK, try the next system ②, etc.
- If the idle speed is out of specification and LED does not blink CODE 14, go to inspection described on page 6-51.

PAGE		SUB SYSTEM	IDLE ADJUST- ING SCREW	EACV	AIR CONDI- TIONING SIGNAL	ALTER- NATOR FR SIGNAL	STARTER SWITCH SIGNAL	FAST IDLE CONTROL	HOSES AND CONNEC- TIONS
SYMPTOM		58		52	54	_	57	*	
ENGINE WON'T START			2					1	
DIFFICULT TO START ENGINE WHEN COLD		2	1						
WHEN COLD FAST IDLE OUT OF SPEC (1,000-2,000 min ⁻¹ rpm)		2	1					3	
ROUGH IDLE		3	2					1	
WHEN WARM ENGINE SPEED TOO HIGH		3	2					1	
WHEN WARM ENGINE SPEED TOO LOW	Idle spe below s rpm (ne	specified	2	1		3			
	not inc	eed does rease after tart up.		1			2		
	Idle spe blipping electros	eed drops when throttle with I load		2		1			
	when a	eeds drops ir oner in ON	3	2	1				
FREQUENT STALLING	WHILE WARM	ING UP	2	1					
	AFTER WARM	ING UP	2	1					
FAILS EMISSION TEST								1	

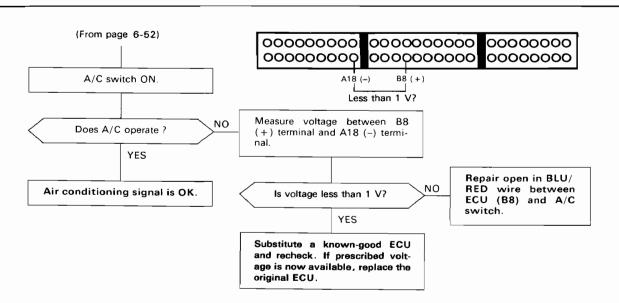


- 1. When the idle speed is out of specification and LED does not blink CODE 14, check the following items:
 - · Adjust the idle speed (page 6-58)
 - · Air conditioning signal (page 6-52)
 - · Alternator FR signal (page 6-54)
 - Starter switch signal
 - Fast idle control (page 6-57)
 - · Hoses and connections
 - · EACV and its mounting O-rings.
- 2. If the above items are normal, substitute a known-good EACV and readjust the idle speed (page 6-58)
 - If the idle speed still cannot be adjusted to specification (and LED does not blink CODE 14) after EACV replacement, substitute a known-good ECU and recheck. If symptom goes away, replace the original ECU.

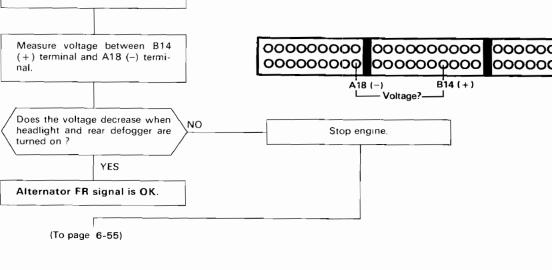
Idle Control System



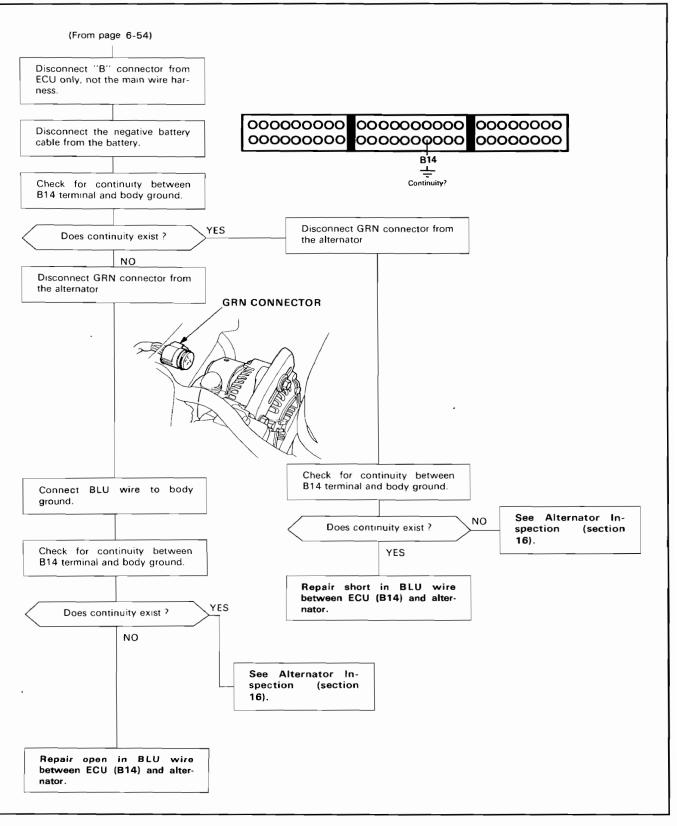




Idle Control System Troubleshooting Flowchart —— Alternator FR Signal Inspection of Alternator FR signal. Connect the PGM-FI test harness between the ECU and connector (page 6-16). Disconnect "B" connector from the main wire harness only, not the ECU. Turn the ignition switch ON. 00000000 000000000 00000000 0000000 Measure voltage between B14 (+) terminal and A18 (-) termi-B14 (+) nal. Substitute a known-good ECU and recheck. If pre-NO Is there approx. 5V? scribed voltage is now available, replace the original YES ECU. Turn the ignition switch OFF. Reconnect "B" connector to the main wire harness. Warm up engine to normal operating temperature (cooling fan comes on). Measure voltage between B14 00000000 (+) terminal and A18 (-) termi-00000000 00000000 nai. B14 (+) A18 (-) – Voltage?—







Fuel Supply System

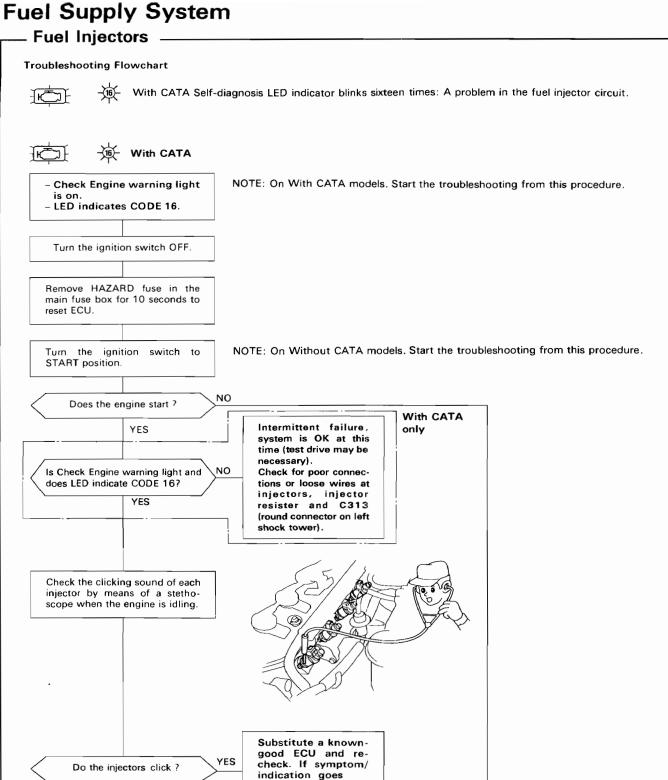


System Troubleshooting Guide

NOTE: Across each row in the chart, the systems that could be sources of a symptom are ranked in the order they should be inspected starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the system is OK, try the next most likely system ②, etc.

PAGE	SUB SYSTEM	FUEL INJECTOR	INJECTOR RESISTOR	PRESSURE REGULATOR	FUEL FILTER	FUEL PUMP	MAIN RELAY	CONTAMI- NATED FUEL
SYMPTOM		60		_		63	_	*
ENGINE WON'T START			3			1	2	
DIFFICULT TO START ENGINE WHEN COLD		3			2	1		
ROUGH IDLE		1		2	_	_		3
FREQUENT STALLING	WHILE WARM- ING UP	1			2	3		
	AFTER WARM- ING UP	1			3	2		
POOR PERFORMANCE	MISFIRE OR ROUGH RUN- NING	1		2				3
	FAILS EMISSION TEST	1		2				
	LOSS OF POWER				1	3		2

Fuel with dirt, water or a high percentage of alcohol is considered contaminated.



away, replace the

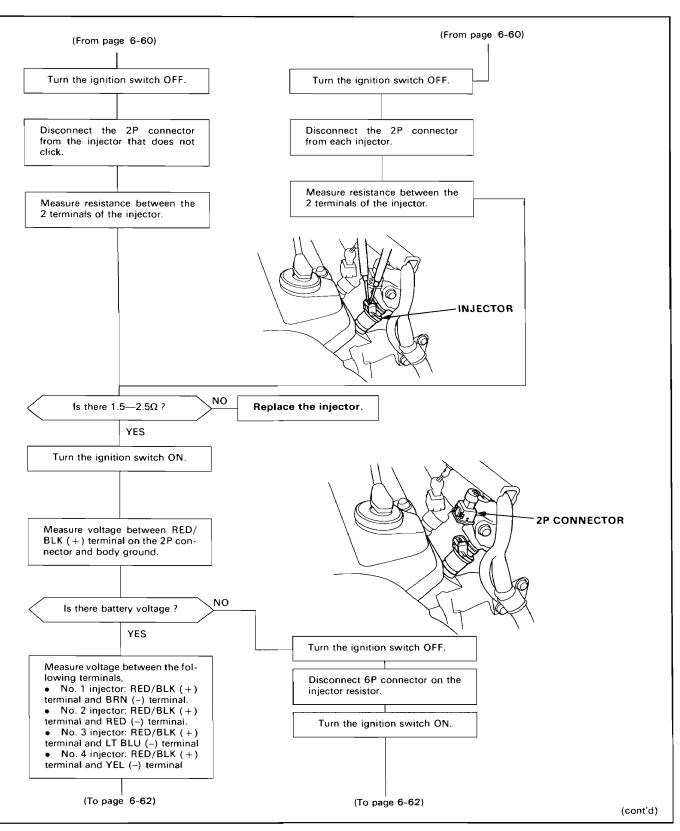
(To page 6-61)

original ECU.

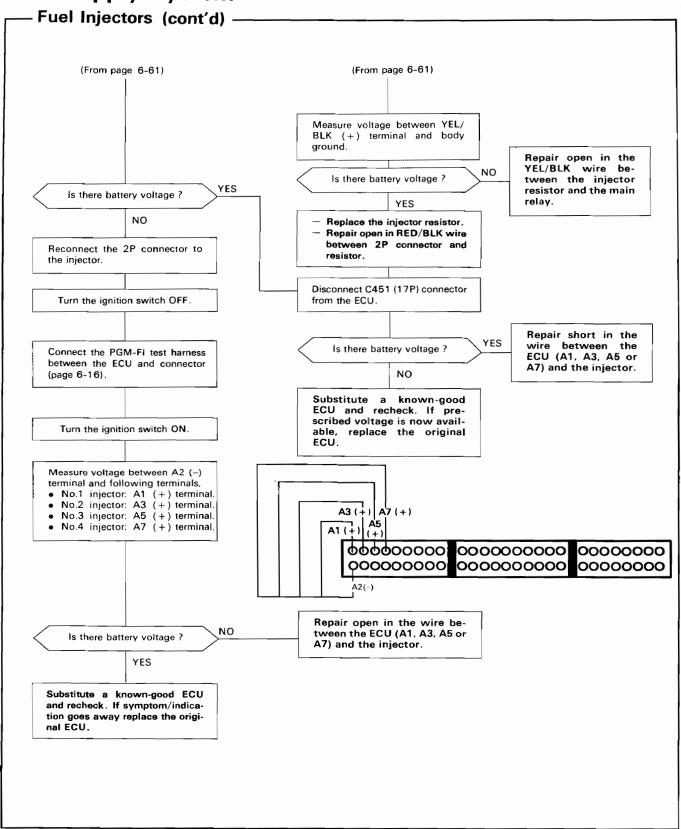
NO

(To page 6-61)





Fuel Supply System





Fuel Pump

Testing

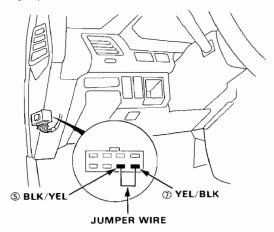
WARNING Do not smoke during the test. Keep open flame away from your work area.

If you suspect a problem with the fuel pump, check that the fuel pump actually runs; when it is ON, you will hear some noise if you hold your ear to the fuel filler port with the fuel filler cap removed. If the pump does not make noise, check as follows:

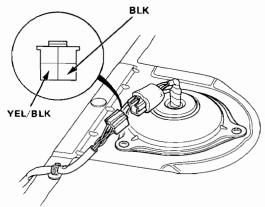
- 1. Remove the rear seat.
- 2. Disconnect the 4P connector.

CAUTION: Be sure to turn the ignition switch OFF before disconnecting the wires.

Connect the BLK/YEL[®] wire and YEL/BLK[®] wire with a jumper wire.



 Check that battery voltage is available at the fuel pump connector when the ignition switch is turned ON (positive probe to the YEL/BLK wire, negative probe to the BLK wire).



- If battery voltage is available, replace the fuel pump.
- If there is no voltage, check the main relay and wire harness.

Air Intake System

System Troubleshooting Guide -

NOTE: Across each row in the chart, the sub systems that could be sources of a symptom are ranked in the order they should be inspected starting with ①. Find the symptom in the left column, read across to the most likely source, then refer to the page listed at the top of that column. If inspection shows the system is OK, try the next system ②, etc.

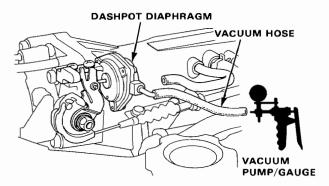
PAGE	SUB SYSTEM	THROTTLE CABLE	THROTTLE BODY	THROTTLE CONTROL SYSTEM
SYMPTOM		65	66	69
DIFFICULT TO START ENGINE WHEI			1	
WHEN COLD FAST IDLE OUT OF SP	3	2	1	
WHEN WARM IDLE SPEED TOO HIG	3	2	1	
WHEN WARM IDLE SPEED TOO LOV		1		
FREQUENT STALLING WHILE WARN	1	2	2	
LOSS OF POWER	1	1		



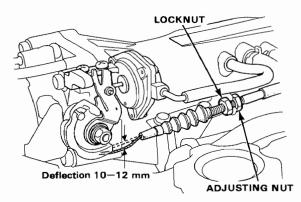
·Throttle Cable —

Inspection/Adjustment

- Warm up the engine to normal operating temperature (cooling fan comes on).
- Check that the throttle cable operates smoothly with no binding or sticking. Repair as necessary.
- Disconnect #6 hose from the dashpot diaphragm and connect a vacuum pump to the diaphragm. Apply vacuum.



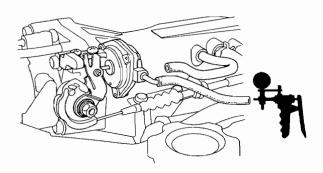
 Check cable free play at the throttle linkage. Cable deflection should be 10—12 mm (0.39—0.47 in.)



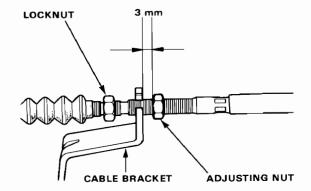
- If deflection is not within specs, loosen the locknut and turn the adjusting nut until the deflection is as specified.
- 6. With the cable properly adjusted, check the throttle valve to be sure it opens fully when you push the accelerator pedal to the floor. Also check the throttle valve to be sure it returns to the idle position whenever you release the accelerator.

Installation

- Fully open the throttle valve, then install the throttle cable in the throttle linkage and install the cable housing in the cable bracket.
- 2. Warm up the engine to normal operating temperature (the cooling fan comes on).
- Disconnect #6 hose from the dashpot diaphragm and connect a vacuum pump to the diaphragm. Apply vacuum.



- Hold the cable sheath, removing all slack from the cable.
- Turn the adjusting nut until it is 3 mm away from the cable bracket.
- 6. Tighten the locknut.



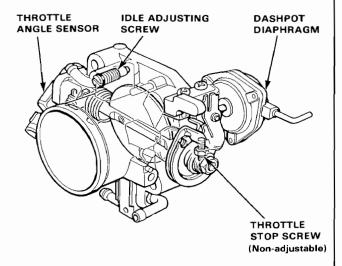
Disconnect the vacuum pump and connect the #6 vacuum hose.

Air Intake System

Throttle Body

Description

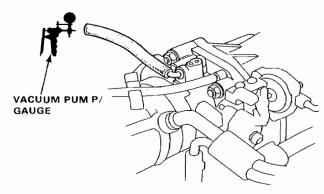
The throttle body is of the single-barrel side-draft type. The lower portion of the throttle valve is heated by engine coolant from the cylinder head. The idle adjusting screw which increases/decreases bypass air and the canister/purge port are located on the top of the throttle body.



nspection

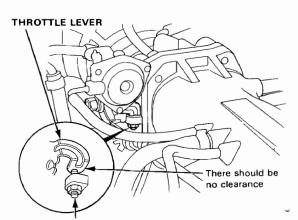
CAUTION: Do not adjust the throttle stop screw since it can not be reset except at the factory.

- Start the engine and allow to reach normal operating temperature (cooling fan comes on).
- Disconnect the vacuum hose (to the canister) from the top of the throttle body; connect a vacuum gauge to the throttle body.



- Allow the engine to idle and check that the gauge indicates no vacuum.
 - If there is vacuum, check the throttle control system (page 6-69).
- Check that vacuum is indicated on the gauge when the throttle is opened slightly from idle.
 - If the gauge indicates no vacuum, check the canister port. If the canister port is clogged, clean it with carburetor cleaner.
- Stop the engine and check that the throttle cable operates smoothly without binding or sticking.
 - If there are any abnormalities in the above steps, check for:
 - ~ Excessive wear or play in the throttle valve shaft.
 - Sticky or binding throttle lever at full close position.
 - Clearance between throttle stop screw and throttle lever at full close position.





THROTTLE STOP SCREW (Non-adjustable)

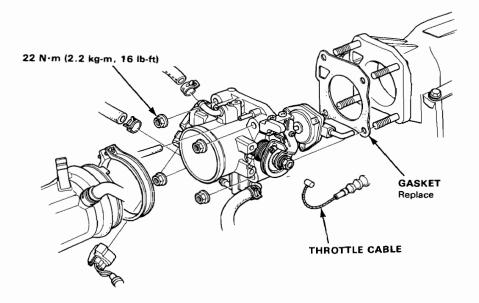
Replace the throttle body if there is excessive play in the throttle valve shaft or if the shaft is binding or sticking.

(cont'd)

Air Intake System

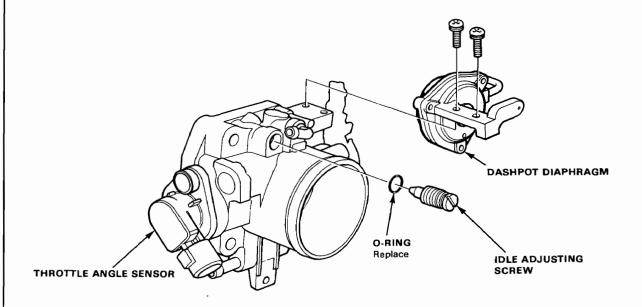
-Throttle Body (cont'd)

Disassembly



CAUTION:

- The throttle stop screw in non-adjustable.
- After reassembly, adjust the throttle cable (page 6-65).





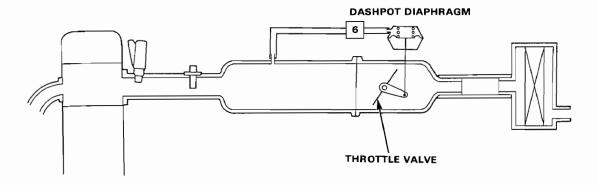
Throttle Control System

Description

The dashpot diaphragm functions as a cranking opener.

When the engine is at idle, intake manifold vacuum is applied on the dashpot diaphragm, pulling up the diaphragm rod so that the throttle valve is in the idle position.

During cranking with the starter, the spring in the dashpot diaphragm pushes the throttle valve open a certain amount for assisting engine starting.



(cont'd)

Air Intake System

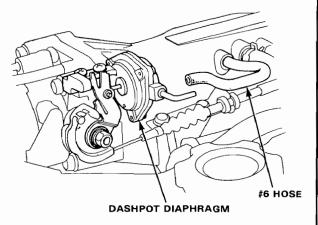
- Throttle Control System (cont'd)

Testing

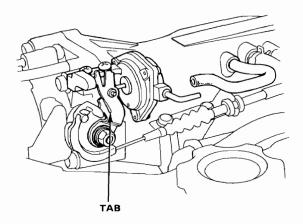
- Start the engine and warm up to normal operating temperature (the cooling fan comes on).
- Disconnect the #6 vacuum hose from the dashpot diaphragm and check the engine speed.

Engine speed should be:

Manual	2,500±500 min ⁻¹ (rpm)
Automatic	2,500 ± 500 min ⁻¹ (rpm)

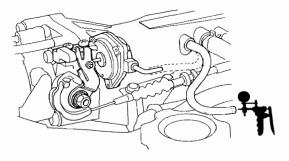


 If the engine speed is excessively high, adjust the engine speed by bending TAB.



 If the engine speed does not change, connect a vacuum pump to the #6 vacuum hose and check vacuum.

There should be vacuum.



- If there is no vacuum, check the #6 vacuum hose for proper connection, cracks, blockage or disconnected hose.
- Reconnect the #6 vacuum hose and check the idle speed.

Idle speed should be within specification (page 6-58).

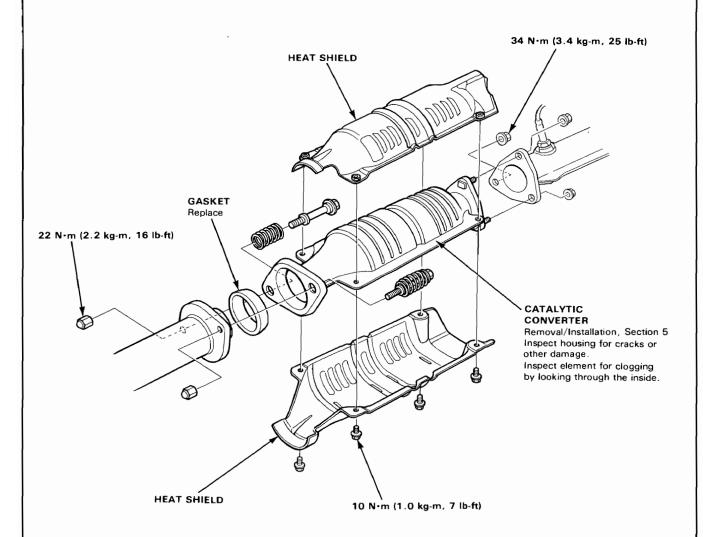
Emission Control System



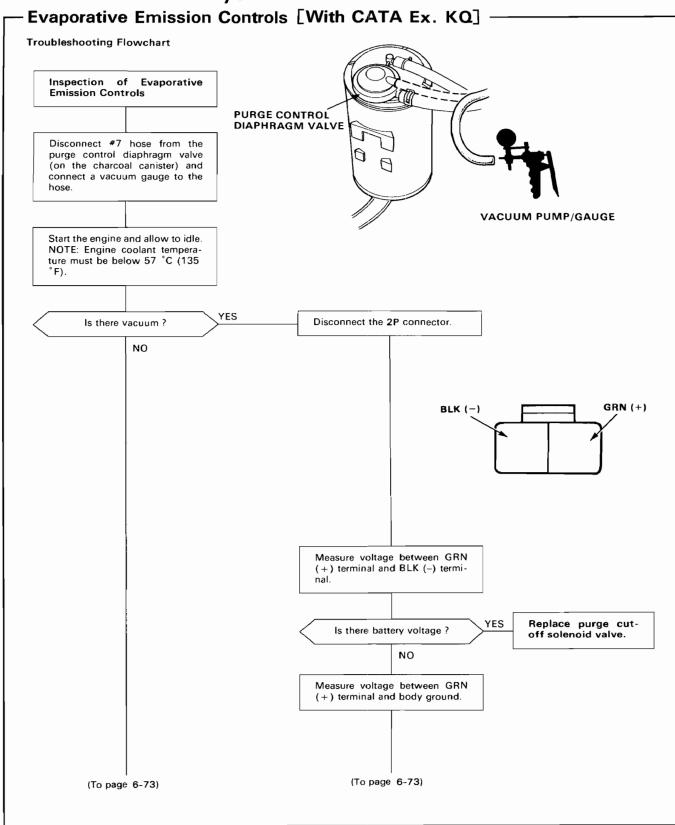
Catalytic Converter —

Inspection

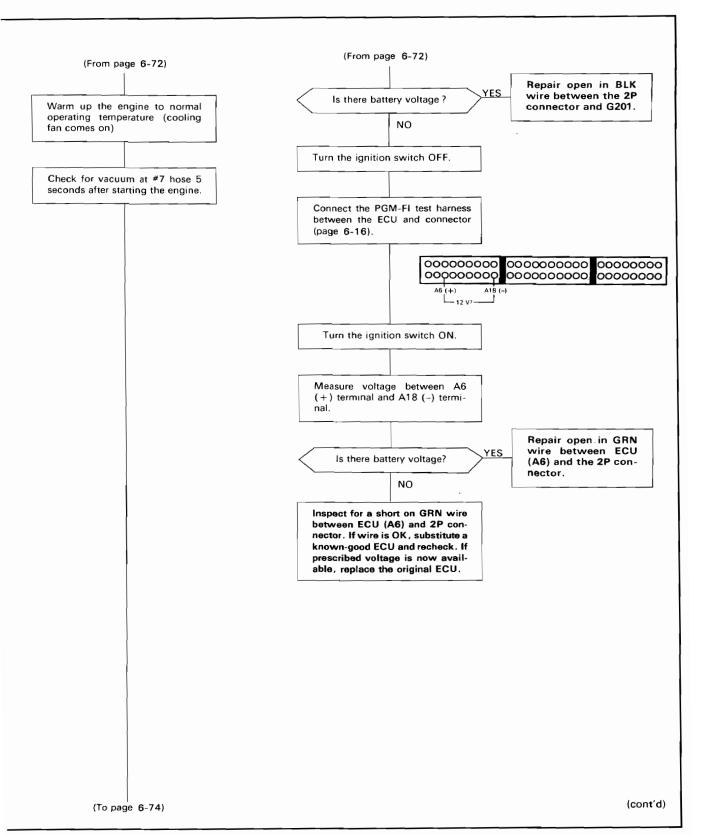
If excessive exhaust system back-pressure is suspected, remove the catalytic converter from the car and make a visual check for plugging, melting or cracking of the catalyst. Replace the catalytic converter if more than 50% of the visible area is damaged or plugged.



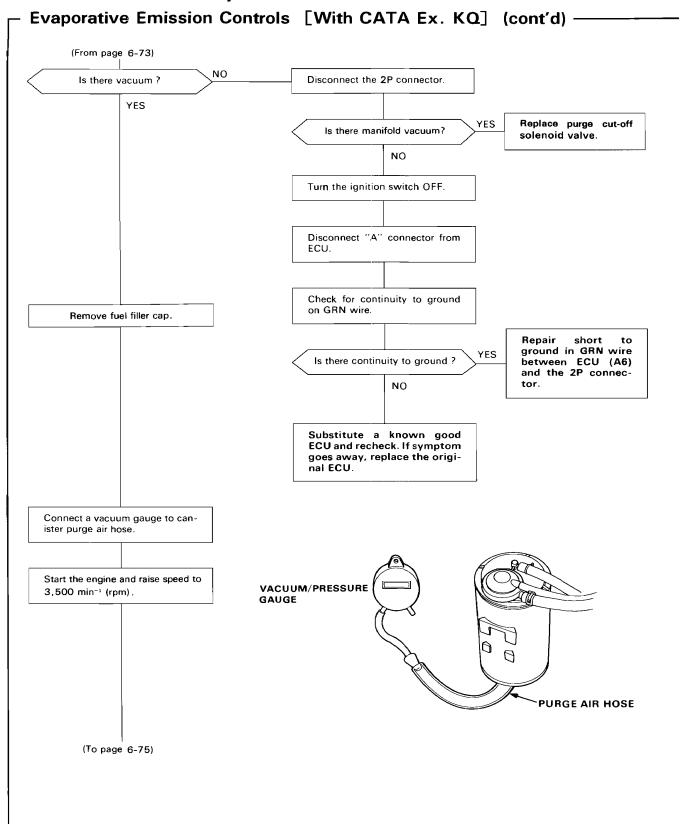
Emission Control System



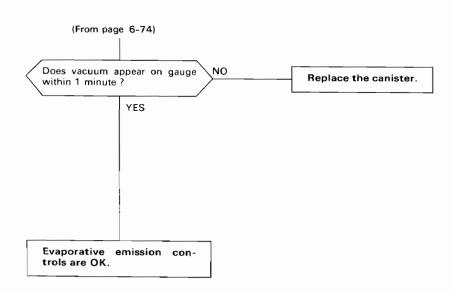


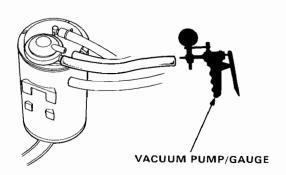


Emission Control System

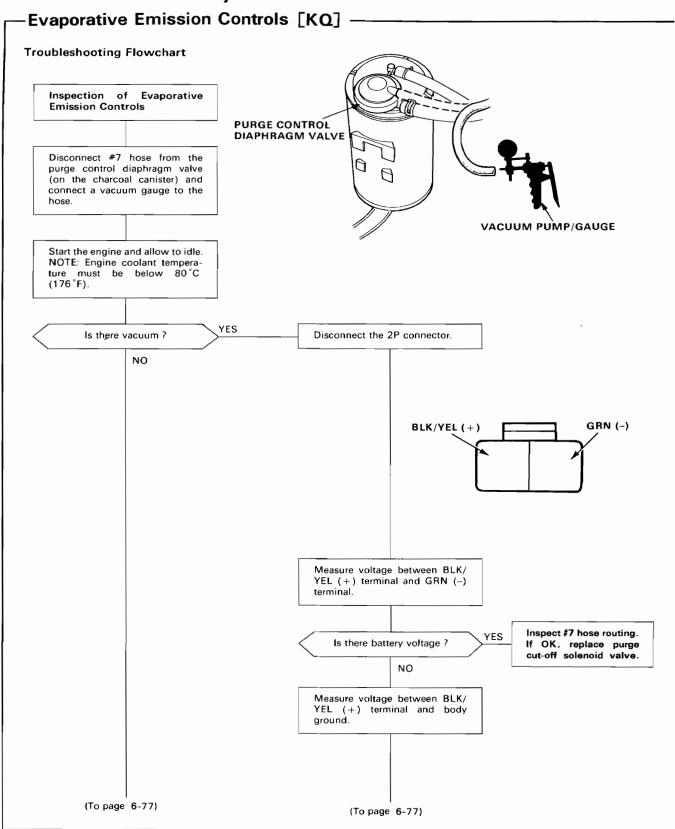




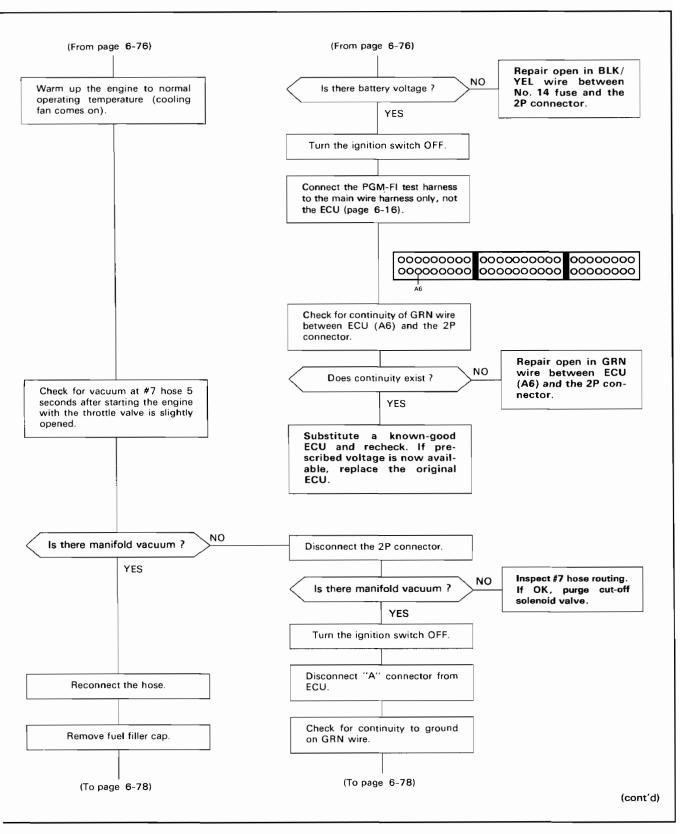




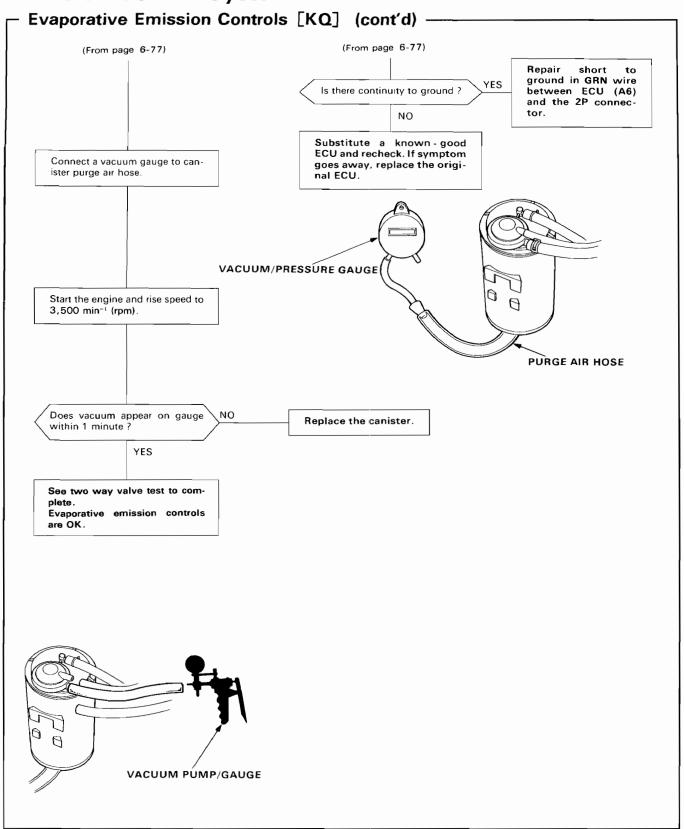
Emission Control System







Emission Control System

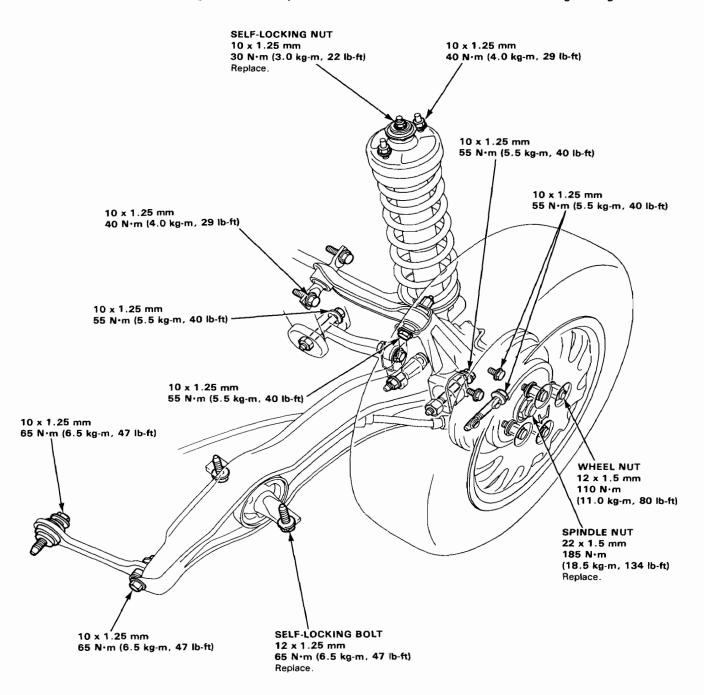


Rear Suspension

Specifications -

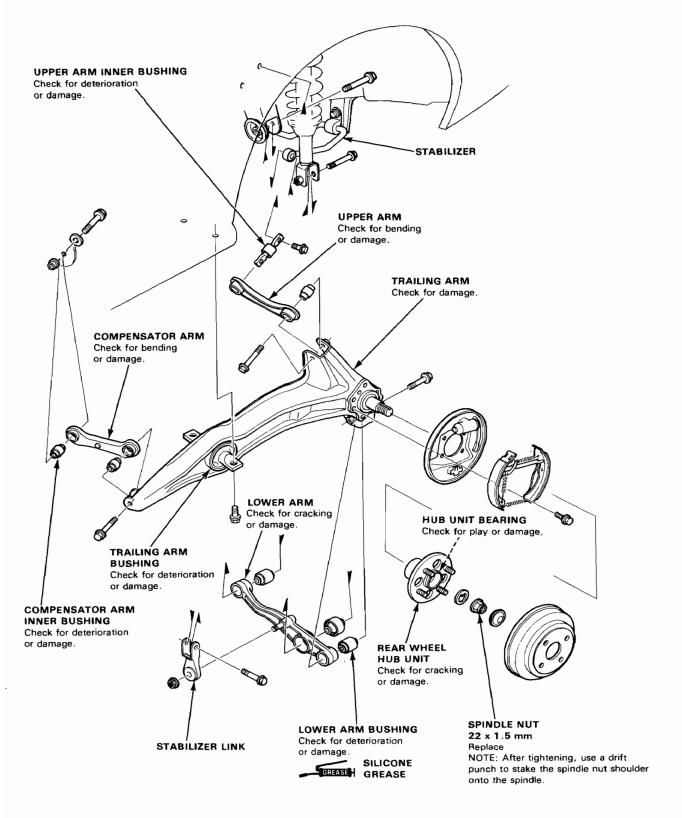
CAUTION:

- Replace the self-locking nuts after removal.
- Replace the self-locking bolts if you can easily thread a nut past their nylon locking inserts.
- The vehicle should be on the ground before any bolts or nuts connected to rubber mounts or bushings are tightened.





Illustrated Index -



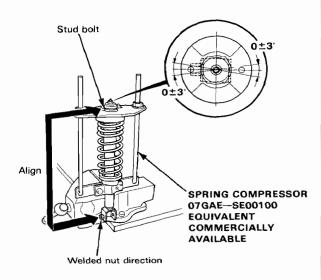
Rear Suspension

- Damper Reassembly -

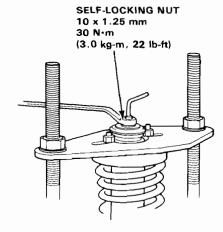
- 1. Install the damper unit on a spring compressor.
- Install the damper spring, bump sotp, stop plate, dust cover, dust cover plate, mounting rubber, damper mounting rubber, coller and damper mounting base on the damper unit.

CAUTION: Install the damper mounting base so that the angle of the stud bolt is as shown.

3. Compress the damper spring.



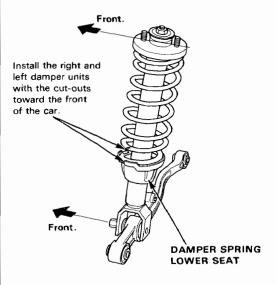
- Install the damper mounting rubber and damper mounting washer, and loosely install a new 10 mm self-locking nut.
- Holde the damper shaft and tighten the 10 mm selflocking nut.



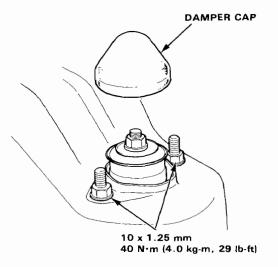
Damper Installation-

Lower the rear suspension and set the damper assembly.

CAUTION: Be sure that the two cut-outs in the damper spring lower seat are toward the front of the car as shown below.



- 2. Loosely install the damper mounting bolt.
- 3. Install the damper upper base mounting nuts and tighten them.



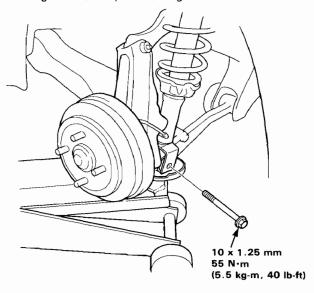
Install the damper cap.



Raise the rear suspension with a floor jack until the weight of the car is on the damper.

NOTE: The damper mounting bolts should be tightened with the damper under vehicle load.

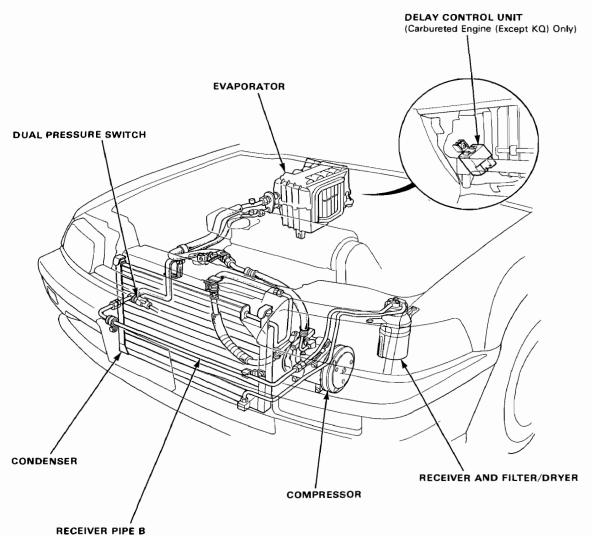
6. Tighten the damper mounting bolt.



Air Conditioner

Outline -

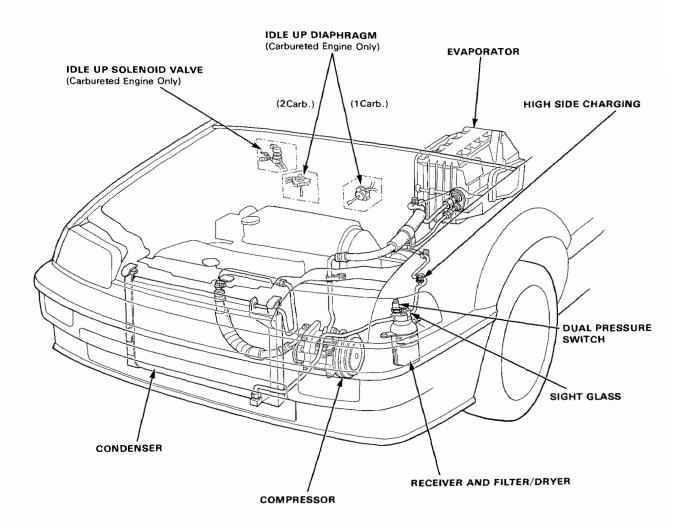
<LHD>

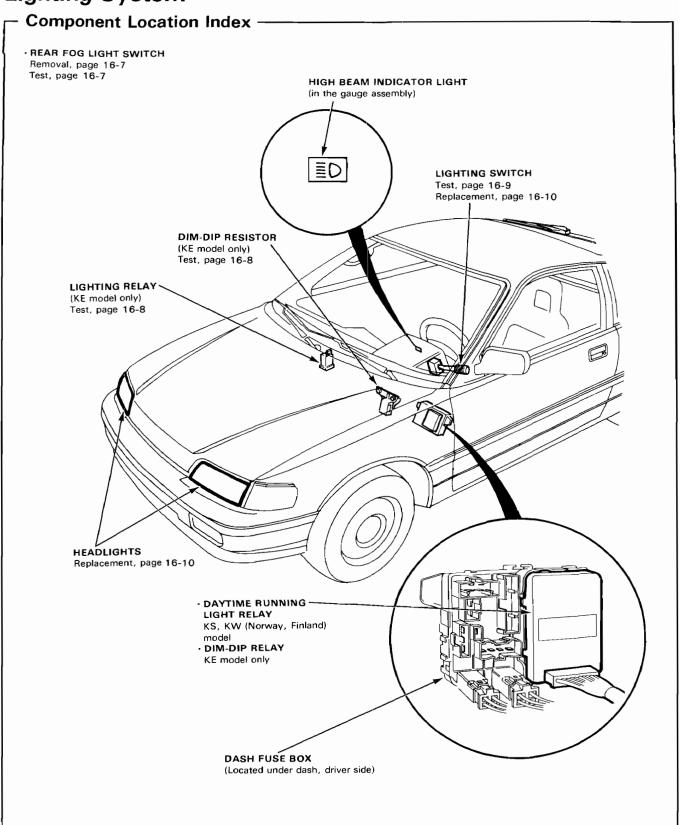


* When you remove the receiver pipe B, remove the front bumper. (See Body section 14.)



<RHD>

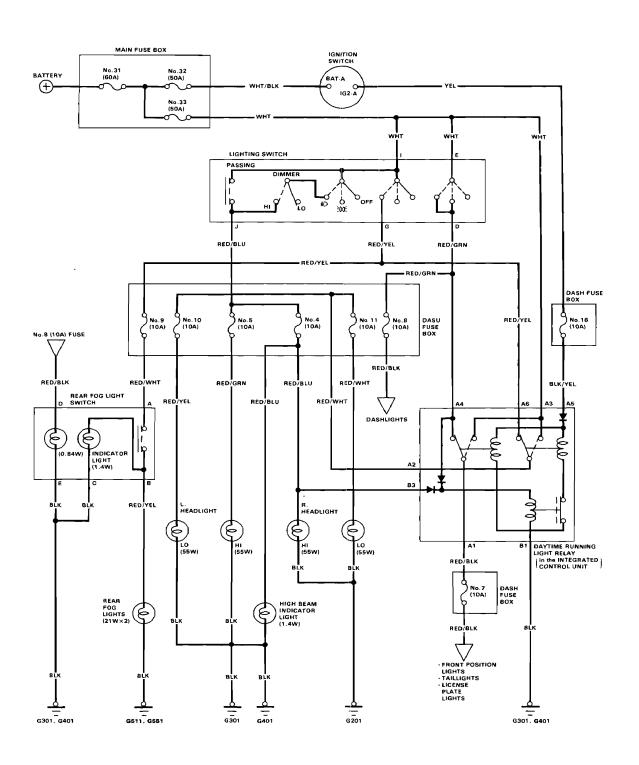






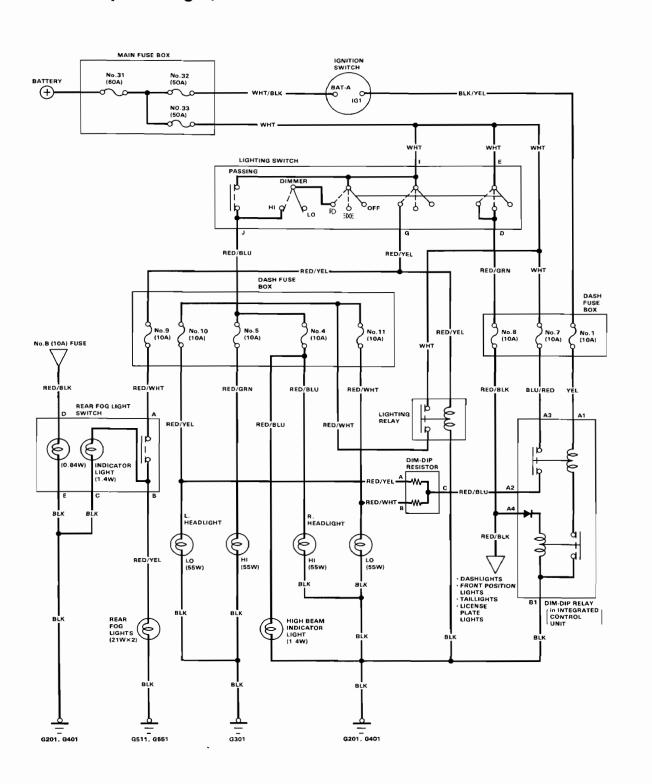
Circuit Diagram (KG, KF, KB, KW and KX models) MAIN FUSE BOX No.31 (60A) No.33 (50A) BATTERY **(** LIGHTING SWITCH PASSING . }0€ RED/BLU RED/YEL RED/WHT RED/GRN *1: Except KW model *2: KW model DASH FUSE BOX No.11 81 (10A) 81 (10A) No.10 (10A) No 15 (10A) No.4 (10A) No.7 (10A) RED/BLU RED/BLK RED/BLK RED/BLU RED/YEL RED/GRN RED/BLU RED/WHT RED/WHT RED/BLK L. TAILLIGHT DASH LIGHTS FRONT POSITION LIGHTS R. TAILLIGHT LICENSE PLATE LIGHTS HIGH BEAM INDICATOR LIGHT (1.4W) INDICATOR LIGHT (1 4W) L. HEADLIGHT R. HEADLIGHT REAR FOG LIGHT SWITCH LO (55W) HI (55W) HI (55W) LO (55W) (0.84W) RED/YEL REAR FOG LIGHTS (21W×2) G301. G401 G511, G551 G301, G401 G301, G401

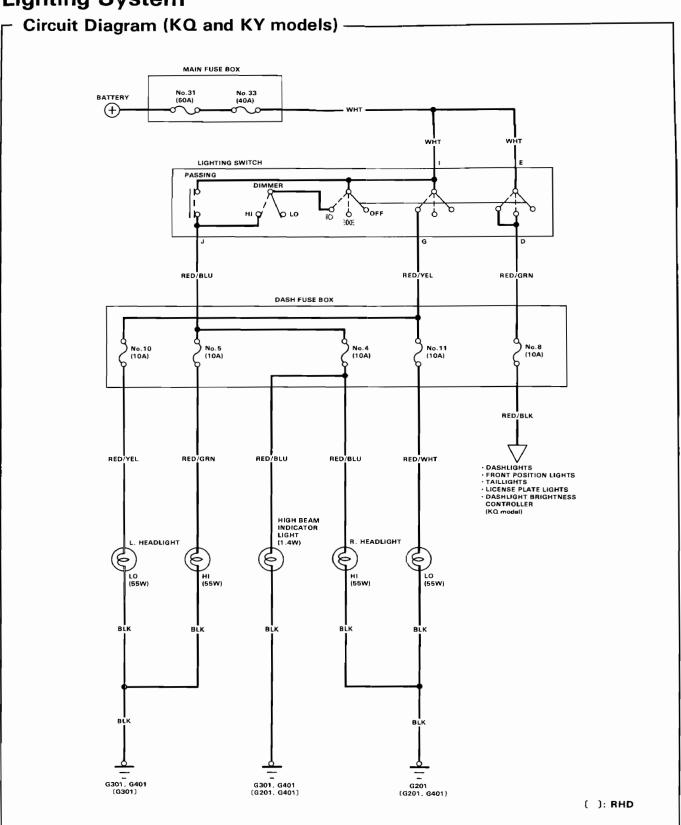
Circuit Diagram (With Daytime Light)





(with Dim-Dip Headlight)





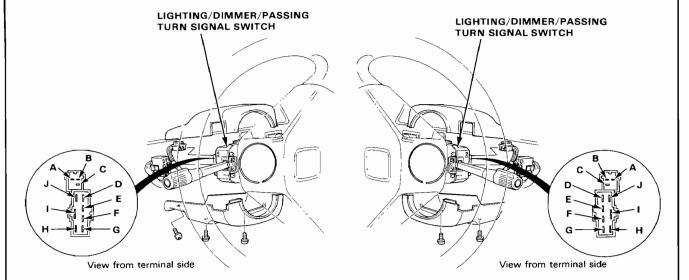


Lighting/Turn Signal Switch Test -

- 1. Remove the column covers.
- 2. Disconnect the 7-P and 4-P connectors from the switch.
- Check for continuity between the terminals in each switch position according to the tables.

LHD:

RHD:



Lighting/Dimmer/Passing Switch

Position	Terminal	D	E	F *1	G	I	J
	OFF						
Lighting switch	300€	0					
SWITCH	10				0		
Dimmer	LOW			0			
switch *2	HIGH					0	
Passing	OFF						
switch	ON					0	

- *1: KG, KX, KB and KW (Except Finland, Norway) models
- *2: Lighting switch position in (意)

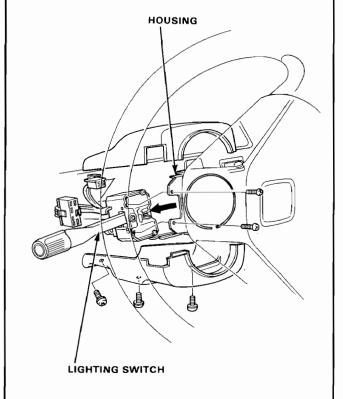
Turn Signal Switch

Position	Terminal	A	В	С
	R	0		
LHD:	NEUTRAL			
	L	0		
	R	0		
RHD:	NEUTRAL			
	L	$\overline{\bigcirc}$		<u> </u>

-Lighting Switch Replacement-

- Remove the lower and upper covers from the steering column.
- 2. Disconnect the 7-P and 4-P connectors.
- Remove the 2 screws and slide the lighting switch out of the housing as shown.

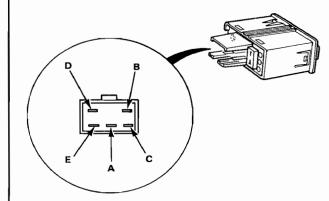
NOTE: Be carefull not to damage the steering wheel cover.

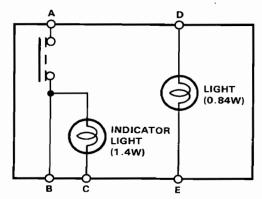


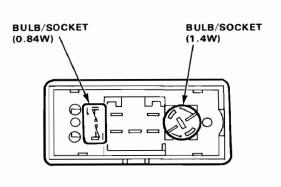
Rear Fog Light Switch Test -

- 1. Remove the switch from the instrument panel.
- Check for continuity between the terminals according to the table.

Terminal Position	Α	В		С	D		E
ON	0	-0-	0	-0	0-	®	-0
OEE							[





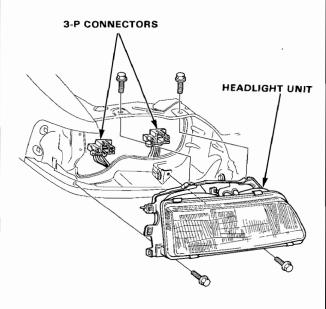




- Headlights Replacement -

CAUTION:

- Halogen headlights can become very hot in use; do not touch them or the attaching hardware immediately after they have been turned off.
- Do not try to replace or clean the headlights with the lights on.
- 1. Disconnect the 3-P connectors from behind the unit.
- Remove the front bumper and 4 mount bolts, then remove the unit.

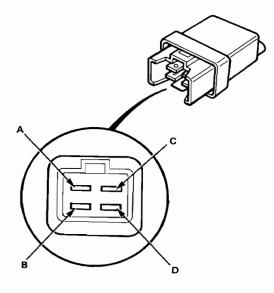


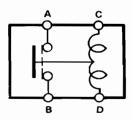
 After installing the unit, adjust the headlights to local requirements.

Lighting Relay Test -

- 1. Remove the lighting relay.
- There should be continuity between the A and B terminals when the battery is connected to the C and D terminals.

There should be no continuity when the battery is disconnected.



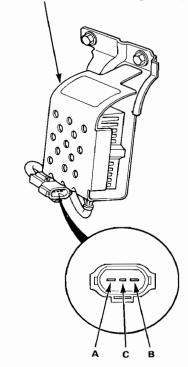


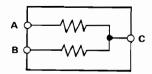
- DIM-DIP Resistor Test

CAUTION: Dim-Dip resistor becomes very hot in use of Dim-Dip headlights; do not touch it or the attaching hardware immediately after they have been turned off.

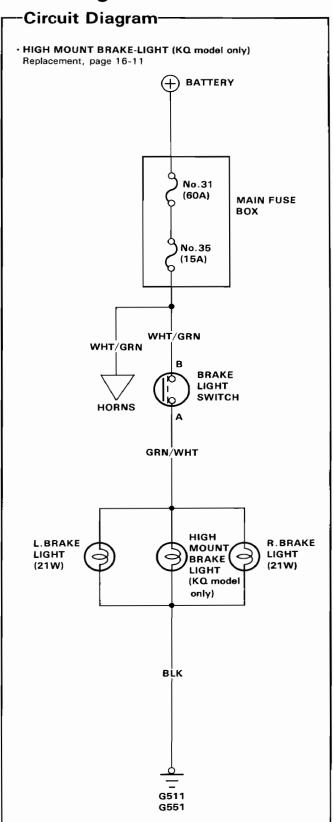
- 1. Disconnect the 3-P connector from the resistor.
- There should be continuity between A and C; between B and C terminals.

RESISTOR (Located left side, engine compartment)





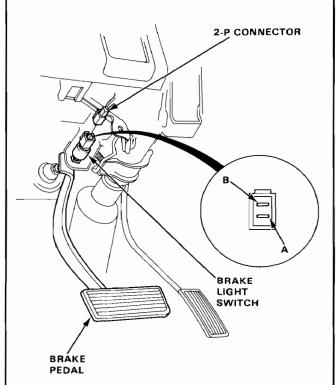
Brake Lights (KQ model)





-Test-

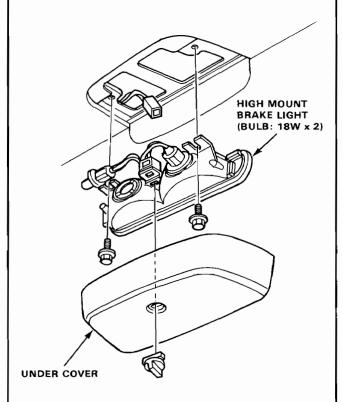
- If the brake lights do not go on, check the No.35 (15A) fuse in the main fuse box, and the brake light bulbs in the taillight assembly.
- If the fuse and bulbs are OK, disconnect the 2-P connector from the brake light switch.



- Check for continuity between the A and B terminals.
 There should be continuity with the brake pedal pushed.
 - if no continuity, replace the switch or adjust pedal height.
 - If there is continuity, but the brake lights do not go on:
 - Poor ground (G511, G551).
 - An open in the WHT/GRN or GRN/WHT wire.

High Mount Brake Light - Replacement

- 1. Open the hatch.
- Remove the under cover and 2 mount bolts, then disconnect the 2-P connector from the light assembly.



- Turn the socket 45° counterclockwise to remove the bulb.
- Install the high mount brake light in the reverse order of removal, and clean the rear window glass before installing.

CAUTION: When installing high mount brake light, make sure the mount rubber in sealed evenly to the rear window glass.

Wiring Diagrams

Index

	Air Conditioner	11
	Battery	1
	Blower Controls	11
	Charging System	1
	Cigarette Lighter	
	Clock	
	Cooling Fan System	2
	Defogger, Rear Window	
Ø	Fuel-Injected System	
	Gauges	
	Heater Controls	
	Horns	6
Ŕ	Ignition Switch	1
Ģ	Ignition System	1
đ	Integrated Control Unit	2
	Lights, Exterior	
	Back-up Lights	
	Brake Lights	6
	Fog Lights, Rear	3
	Hazard Lights	6
	Headlights	3
	License Plate Lights	3
	Marker Lights, Front	3
	Taillights	3
	Turn Signal Lights	6
	Lights, Interior	
	Dashlight Brightness	
	Control	
	Dome Light	
	Trunk Light	6

Lighting System	3
Mirrors, Power	7
Seat Heaters	8
Starting System	1
Stereo Sound System	7
Sunroof	7
Turn Signal/Hazard	
Flasher System	6
Warning System	
Brake Warning	2
Charge Warning	1
Check Engine Warning	10
Oil Pressure Warning	
Seat Belt Reminder	2
Hatch-open Warning	2
Washers	
Windshield	8
Rear Window	
Headlight	9
Windows, Power	9
Wipers	
Windshield	8
Rear Window	8